

Molecular growth and aerosol dynamic in some dusty/sooty discharges

- **LSPM group (HC discharges : particle formation and film deposition)**
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- **PIIM group (carbon particle formation)**
C. Arnas
- **PICM group (Si-H discharge and Si-H particles formation)**
H. Vach and N. Ning
- **Minnesota group (coupled discharge-aerosol dynamic in Si/H plasmas)**
S. L. Girshick

Outline

Objective : to give an **illustration** of the work performed on dusty plasma modeling in the non-equilibrium discharge plasmas (laboratory plasmas) community

→ **Plasma physicist point of view**

→ **non exhaustive**

→ **Try to show different aspects that need to be considered**

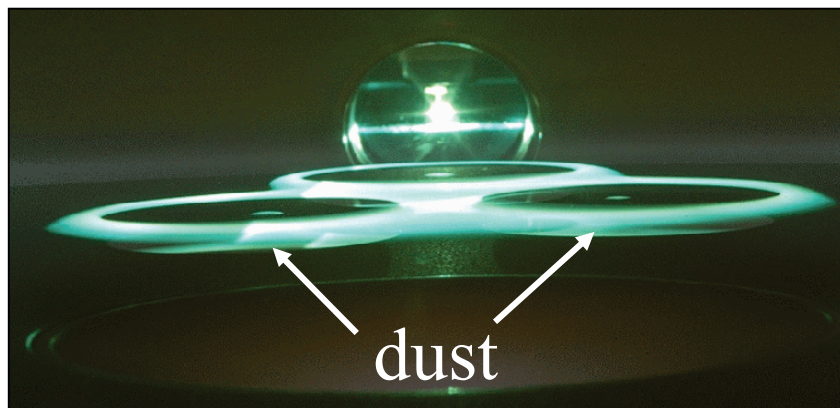
Research on dusty laboratory plasmas exhibits :

- **First phase** : investigation of dusty plasmas as complex media and the effect of dust on the plasma equilibrium
- **Second phase** : dust formation in discharge plasmas and dusty plasma effect

Motivation for the investigation of dust particle formation in laboratory plasma

In the beginning (late 80's, early 90's) : Particle issues in IC's manufacturing (50% of reject)

Merlino and Goree. Physics Today(2004)



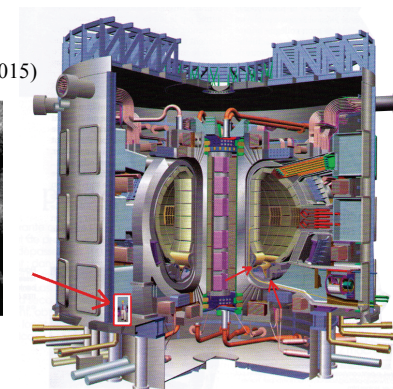
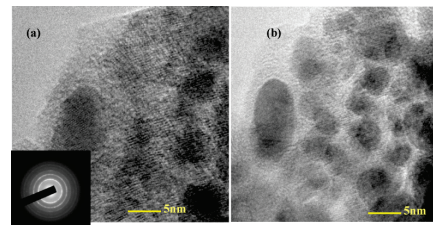
Particle formation in RIE and PECVD devices using capacitively coupled Rf discharge → **Most of the effort devoted to 13.56 MHz CCP discharges**

<http://www-cadarache.cea.fr/fr/activites/fusion/>

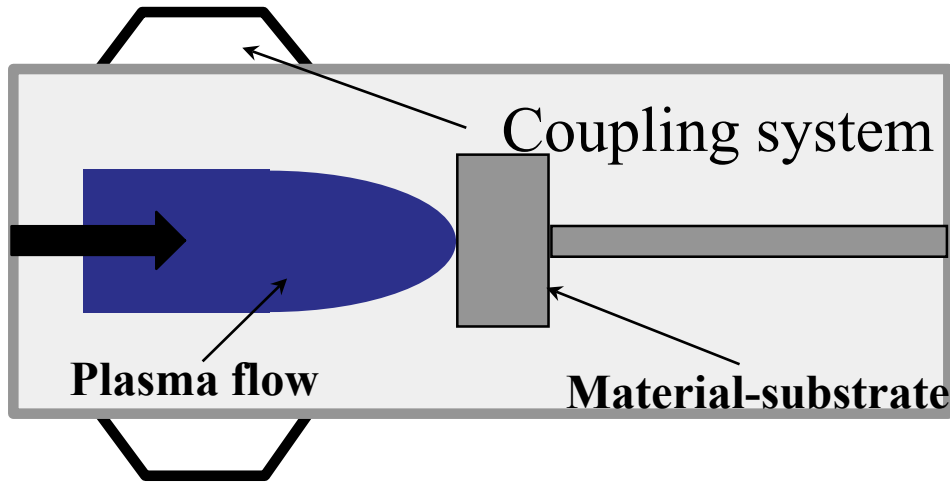
Today we have a large number of motivations ::

- nanotechnology,
- nanocomposite materials,
- ITER project

Liu et al. Int. J. Nanomat., Nanotech and nanomed (2015)



Laboratory discharge plasmas



Discharge conditions :

- Pressure : $0.1-10^5$ Pa
- Input-Power : 1 – few 10^3 W
- τ_s : 10^{-3} -qqqs sec
- $Pe_n < 10$, $Re_{gaz} < 100$
- Power density : $10^{-3}-10^3$ W/cm³

Some orders of magnitude :

- * $n_e = 10^8-10^{12}$ cm⁻³ ($<10^{-2}$ and more often $<10^{-5}$)
- * $\langle \varepsilon_e \rangle = 1-10$ eV
- * $T_g = 300 - 6000$ K
- * ' T_v ' = 1000 - 5000 K (molecular gases)

Phenomenological description of typical laboratory plasma system

Plasma-wave interaction

Electron heating

Electron-heavy species collisions

Energy transfer, ionisation, etc

Collisions between heavy species

Energy transfer, chemistry, clustering, nucleation

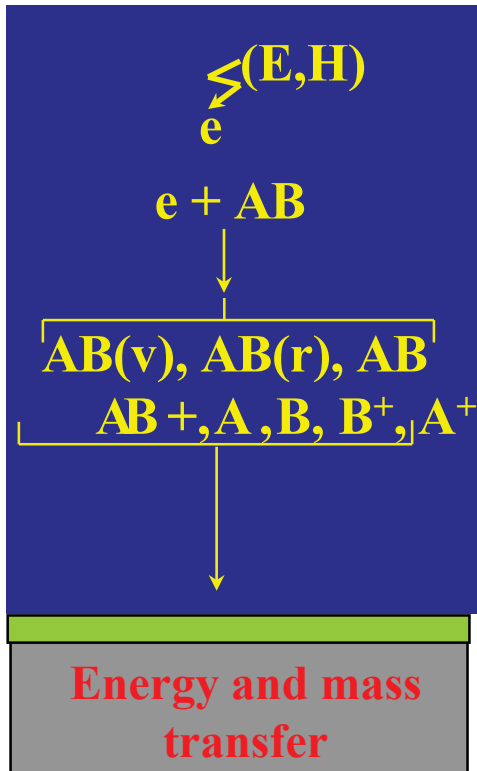
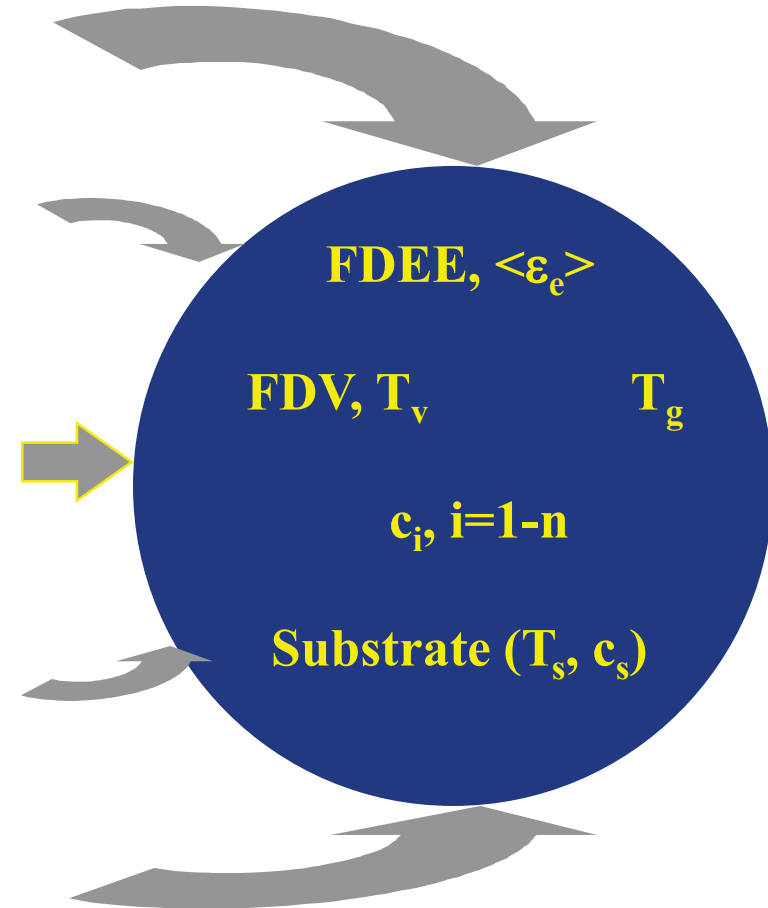
Self consistent field structure and charged particle transport

: Drift, Diffusion, convection

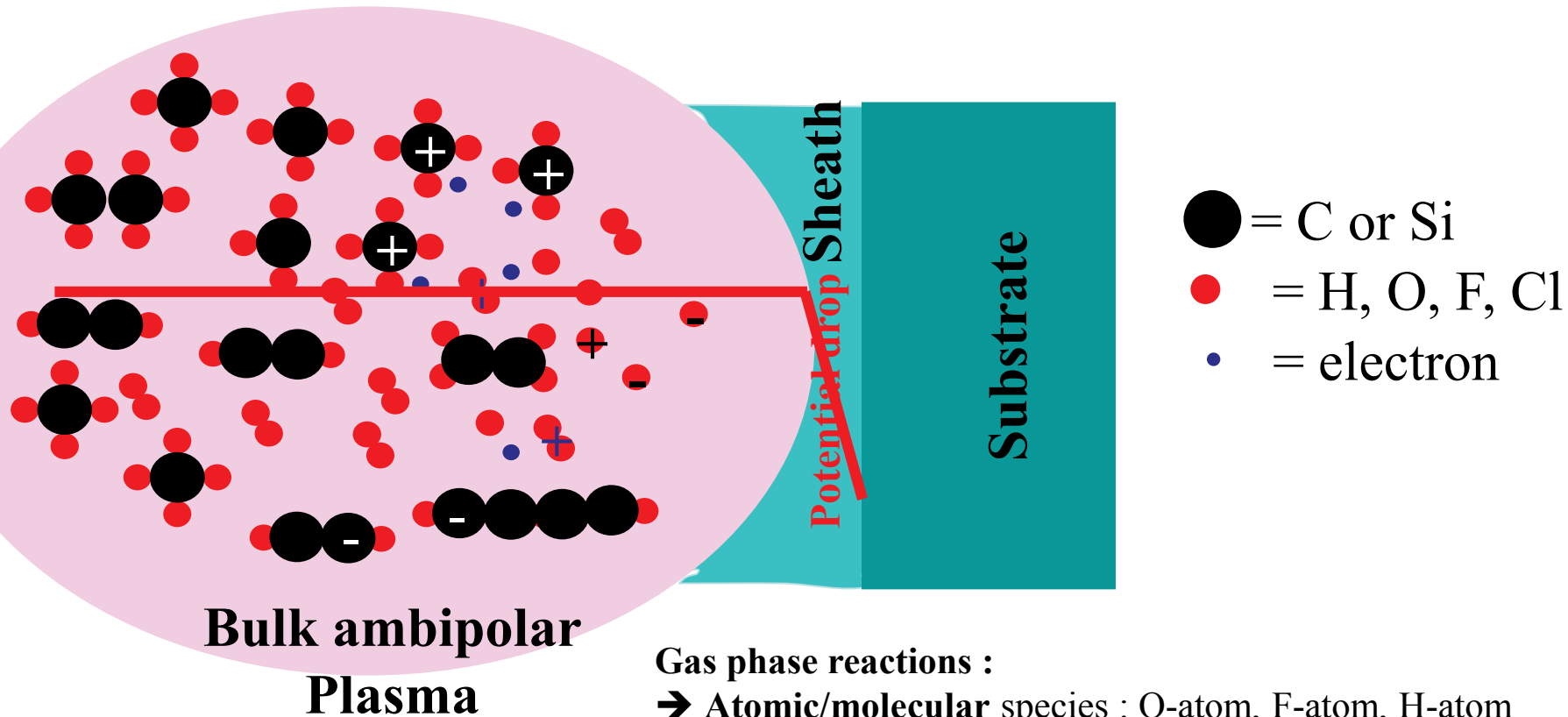
Energy and mass transport

plasma/surface Interaction

Energy and mass transfer



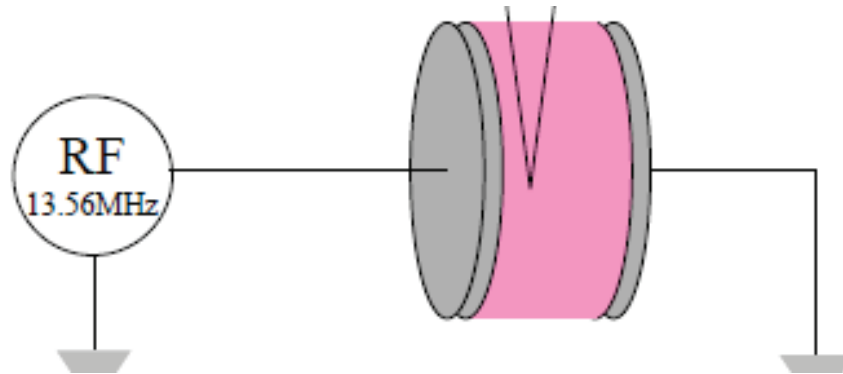
Gas phase generated species in laboratory plasmas



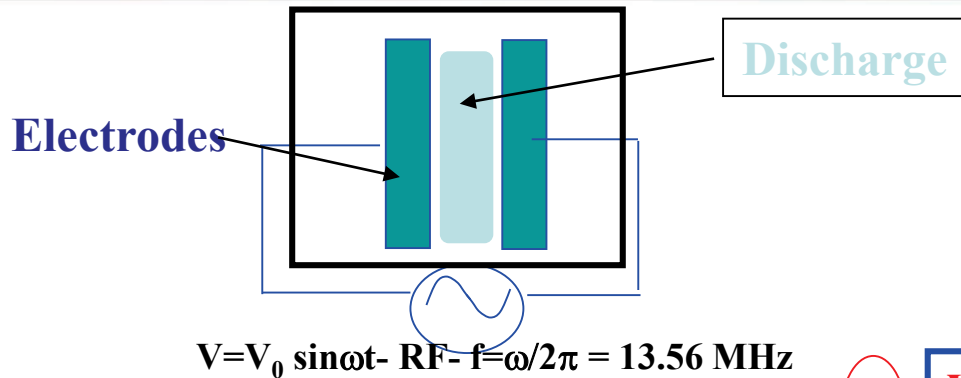
Gas phase reactions :

- Atomic/molecular species : O-atom, F-atom, H-atom
- Radicals : CH_3 , CF_3 , SiH_2 , SiH , SiH_3
- Positive ions : CH_5^+ , SiH_5^+ , H_2^+ , H_3^+ , H^+ , O_4^+ , etc.
- Negative ions : H^- , O^-
- Large molecular structures : S_nH_m^- , C_nH_m^- , etc.
- Nucleation and growth of solid particles

The parallel plate capacitively coupled radiofrequency discharges (13.56 MHz) (interest for the microelectronic industry)



Peculiarity of CCP RF discharges (13.56 MHz)



$p=0.1-1 \text{ torr}$, $T_g=300 \text{ K}$,
Power=0.1-10 W

$$\lambda_{\text{Debye}} \approx 1 \text{ cm} \approx d_{\text{sys}}$$

$$\lambda_{\text{RF}} \approx 20 \text{ m} \gg d_{\text{sys}}$$

1

We take into account the charge separation (the non neutral region – sheath- are wide)

2

No wave-length effect :
Quasi-static field assumption

3

Drift-diffusion flux

- OK for electrons

- **Not valid** for ions \Rightarrow Use of the effective field concept

$$\omega_{p-i} \ll \omega \ll \omega_{p-e}$$

$$\frac{\partial \vec{E}_{eff}^s}{\partial t} = -\nu_m (\vec{E}_{eff}^s - \vec{E})$$

Typical modeling approach for RF discharges

Discharge module

Poisson equation:

$$\left(\frac{\epsilon_0}{e}\right)\Delta V = n_e - \sum_{\text{ions}} z_i n_i$$

$$\frac{\partial E_{eff}^s}{\partial t} = -\nu_m (E_{eff}^s - \vec{E})$$

Species continuity equations:

$$\frac{\partial n_s}{\partial t} = -\nabla \cdot (\vec{\phi}_s) + S_s$$

Electron energy transport equation:

$$\frac{\partial (n_e \epsilon_e)}{\partial t} = -\nabla \cdot \vec{\phi}_e - q_e \cdot \vec{\phi}_e \cdot \vec{E} - S_e$$

Time integration during several periods

New gas composition

$$\frac{\partial n_s}{\partial t} = -\nabla \cdot (n_s \vec{u}_s) + W_s = 0$$

Continuity equations for neutrals

Stationary solution

Neutral Module

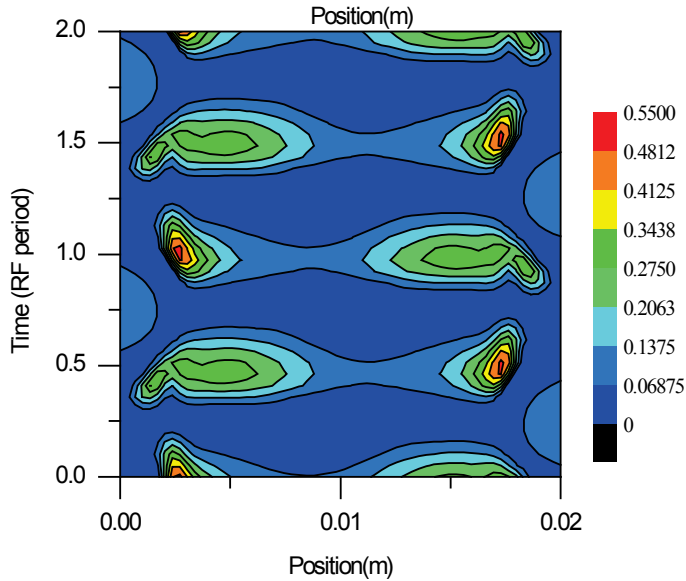
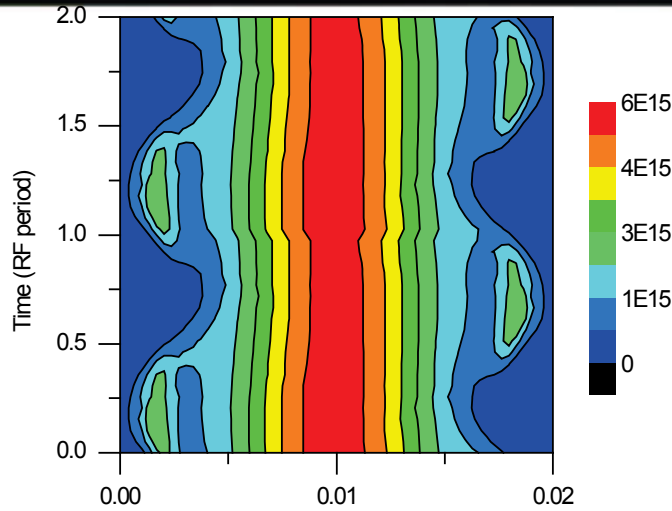
Time averaged e-neutral collision rates

TABLE 1. Reaction model used to describe the chemistry of small molecular species in H₂/SiH₄ RF discharges.

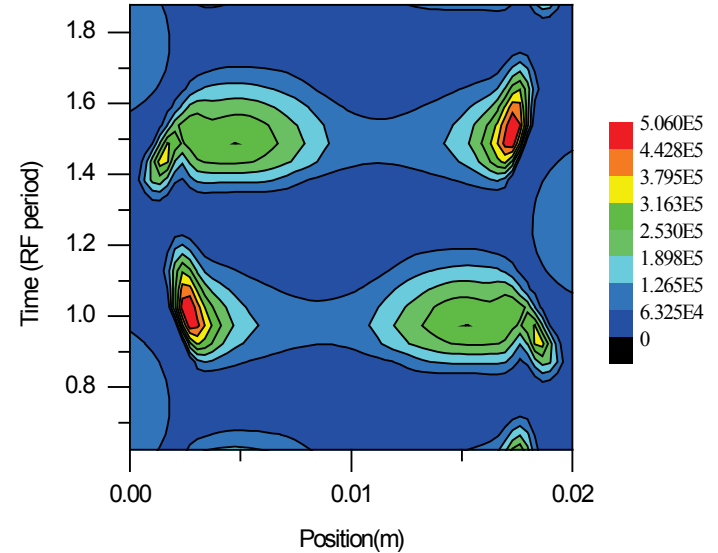
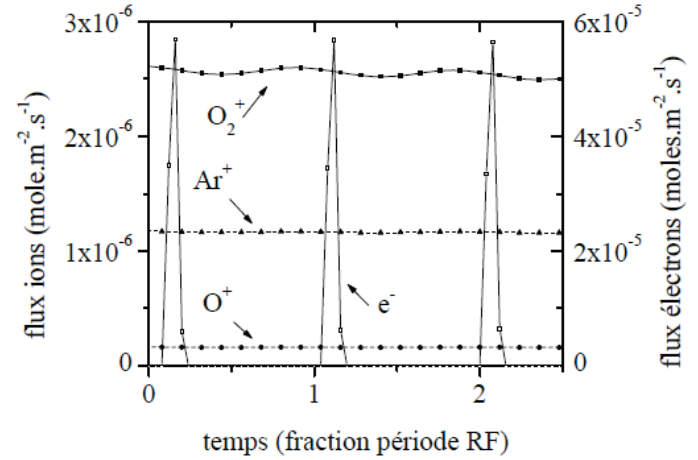
Reaction	Reference	Reaction	Reference
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=1)$	(R1) [3]	$H_2^+ + H \rightarrow H^+ + H_2$	(R25) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=2)$	(R2) [3]	$H_2 + H_2^+ \rightarrow H_3 + H$	(R26) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=3)$	(R3) [3]	$H + H^- \rightarrow e^- + 2H$	(R27) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=4)$	(R4) [3]	$H + H^- \rightarrow e^- + H_2$	(R28) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=5)$	(R5) [3]	$H^+ + H_2 \rightarrow H_2^+ + H$	(R29) [4]
$e^- + H_2 \rightarrow 2e^- + H_2^+$	(R6) [3]	$H^+ + H^- \rightarrow 2H$	(R30) [4]
$e^- + H_2 \rightarrow e^- + 2H$	(R7) [3, 5]	$H^+ + 2H_2 \rightarrow H_3^+ + H_2$	(R31) [4]
$e^- + H \rightarrow 2e^- + H^+$	(R8) [6]	$H^- + H_2^+ \rightarrow H_2 + H$	(R32) [4]
$e^- + H_3^+ \rightarrow 3H$	(R9) [7]	$H^- + H_3^+ \rightarrow 2H_2$	(R33) [4]
$e^- + H_3^+ \rightarrow H + H_2$	(R10) [7]	$SiH_3^- + SiH_2^+ \rightarrow SiH_3 + SiH_2$	(R34) [8, 9]
$e^- + H_3^+ \rightarrow e^- + H^+ + 2H$	(R11) [6]	$SiH_3^- + H_2^+ \rightarrow SiH_3 + H_2$	(R35) [8, 9]
$e^- + H_2(v=4) \rightarrow H^- + H$	(R12) [5, 10]	$e^- + SiH_4 \rightarrow SiH_2^- + H_2$	(R36) [8, 9]
$e^- + H_2(v=5) \rightarrow H^- + H$	(R13) [5, 10]	$e^- + SiH_4 \rightarrow SiH_3^+ + H + 2e^-$	(R37) [8, 9]
$e^- + H_2(v=6) \rightarrow H^- + H$	(R14) [5, 10]	$SiH_3^- + H_3^+ \rightarrow SiH_3 + H_2 + H$	(R38) [8, 9]
$e^- + H_2(v=7) \rightarrow H^- + H$	(R15) [5, 10]	$SiH_3^- + H^+ \rightarrow SiH_3 + H$	(R39) [8, 9]
$e^- + H_2^+ \rightarrow e^- + H^+ + H$	(R16) [6]	$SiH_3^- + SiH_3^+ \rightarrow SiH_3 + SiH_3$	(R40) [8, 9]
$e^- + H_2^+ \rightarrow 2H$	(R17) [6]	$SiH_2^- + SiH_2^+ \rightarrow SiH_2 + SiH_2$	(R41) [8, 9]
$e^- + H^- \rightarrow 2e^- + H$	(R18) [6]	$SiH_2^- + H_2^+ \rightarrow SiH_2 + H_2$	(R42) [8, 9]
$e^- + SiH_4 \rightarrow 2e^- + SiH_2^+ + 2H$	(R19) [8, 9]	$SiH_2^- + H_3^+ \rightarrow SiH_2 + H_2 + H$	(R43) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_3 + H$	(R20) [8, 9]	$SiH_2^- + H^+ \rightarrow SiH_2 + H$	(R44) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_2 + 2H$	(R21) [8, 9]	$SiH_2^- + SiH_3^+ \rightarrow SiH_2 + SiH_3$	(R45) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_4(v=1)$	(R22) [8, 9]	$H + SiH_4 \rightarrow SiH_3 + H_2$	(R46) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_4(v=2)$	(R23) [8, 9]	$H_2 + SiH_2 \rightarrow SiH_4$	(R47) [8, 9]
$e^- + SiH_4 \rightarrow SiH_3^- + H$	(R24) [8, 9]		

Dynamic of charged species (O_2/Ar plasmas)

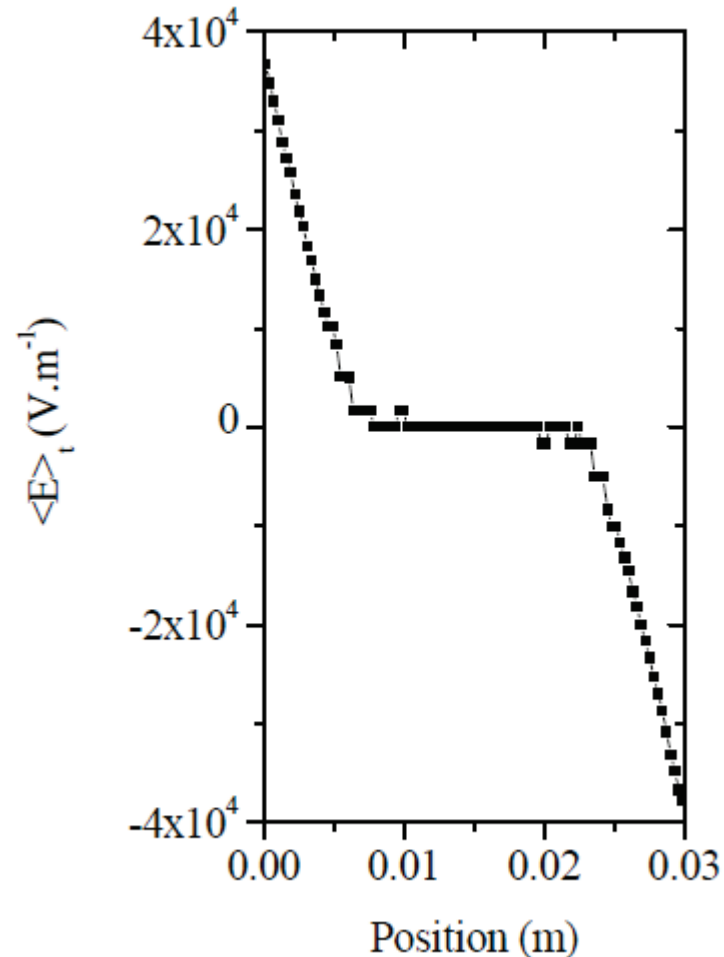
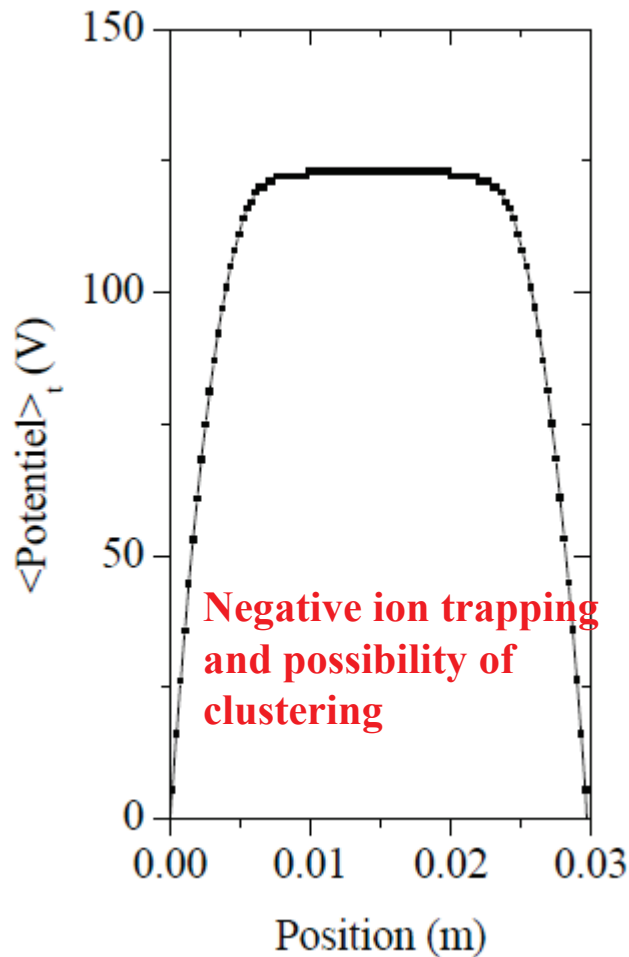
Electron density, electron and ion currents, power deposition and electron temperature



A simple model : oscillating electron cloud



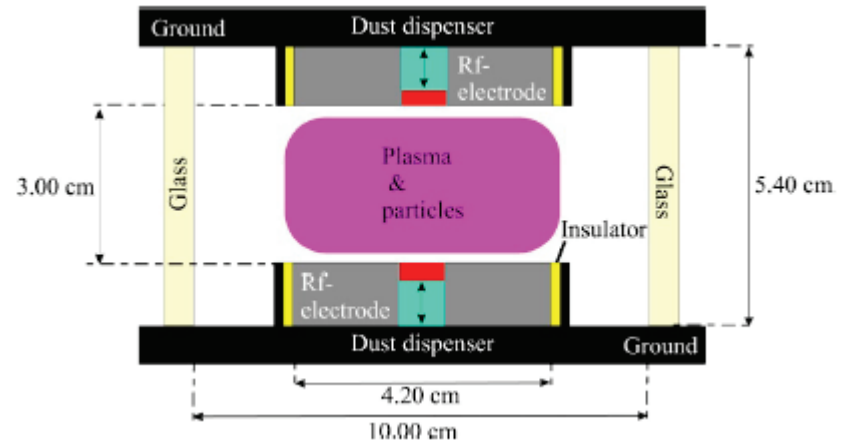
Resulting electrostatic structure



OML equilibrium ($I_e + I_i = 0$) \rightarrow Particle charge negative \rightarrow particle trapping

1st phase investigation : investigation dust effect on the plasma equilibrium

The PKE chamber of Morfill et al., Morfill et al. PRL, 1999
 Model of Akdim and Goodheer, PRE 2003
 Ar, P=40 Pa, V_{RF}=70V, a=15 mm



- Particle with a given diameter are injected in the discharge
- Particle are treated as non reactive a plasma component that experiences charging and self consistent transport
- The presence of particles affect the electron/ion balance and the self-consistent field distribution

$$\frac{dn_j}{dt} + \vec{\nabla} \cdot \vec{\Gamma}_j = S_j$$

$$\vec{\Gamma}_e = -\mu_e n_e \vec{E} - D_e \vec{\nabla} n_e$$

$$\vec{\Gamma}_i = -\mu_i n_i \vec{E}_{eff,i} - D_i \vec{\nabla} n_i$$

$$\frac{d\vec{E}_{eff,i}}{dt} = \nu_{m,i} (\vec{E} - \vec{E}_{eff,i})$$

$$\vec{E} = -\vec{\nabla} V$$

$$\Delta V = -\frac{e}{\epsilon_0} (n_i - n_e - Q_d n_d)$$

Electron depletion due to particle charging

Affect the self consistent field

Dust particles behavior in a discharge plasma

Forces experienced by dust particles in a plasma

- The particle density is governed by a continuity equation

$$\frac{dn_p}{dt} + \vec{\nabla} \cdot \vec{\Gamma}_p = 0$$

$\vec{\Gamma}_p$? : Depends of the force field

Electrostatic ($\propto a$)
$$\vec{F}_E = q_p \vec{E} \left(1 + \frac{\left(\frac{a}{\lambda_d} \right)^2}{3 \left(1 + \frac{a}{\lambda_d} \right)} \right)$$

Magnetic (Lorentz $\propto a$)
$$\vec{F}_M = \frac{q_p}{c} \vec{v}_p \times \vec{B}$$

Drag forces ($\propto a^2$)
$$\vec{F}_{n,i} = m_{n,i} v_{pn,i} (\vec{u}_{n,i} - \vec{u}_p)$$

Thermophoresis ($\propto a^2$)
$$\vec{F}_T = -8a^2 \frac{k_b \mu_{ref}}{m_n v_T} \left(\frac{T}{T_{ref}} \right)^{0.81} \nabla T$$

Gravitational force ($\propto a^3$)
$$\vec{F}_g = m_p \vec{g}$$

→ Drift-diffusion flux for dust :
$$\vec{\Gamma}_p = n_p (\vec{u}_E + \vec{u}_M + \vec{u}_g + \vec{u}_{n,i} + \vec{u}_T) - D_p \vec{\nabla} n_p$$

Dust particles behavior in a discharge plasma

Forces experienced by dust particles in a plasma

Some orders of magnitude for typical low temperature plasmas conditions from Bouchoule et al.

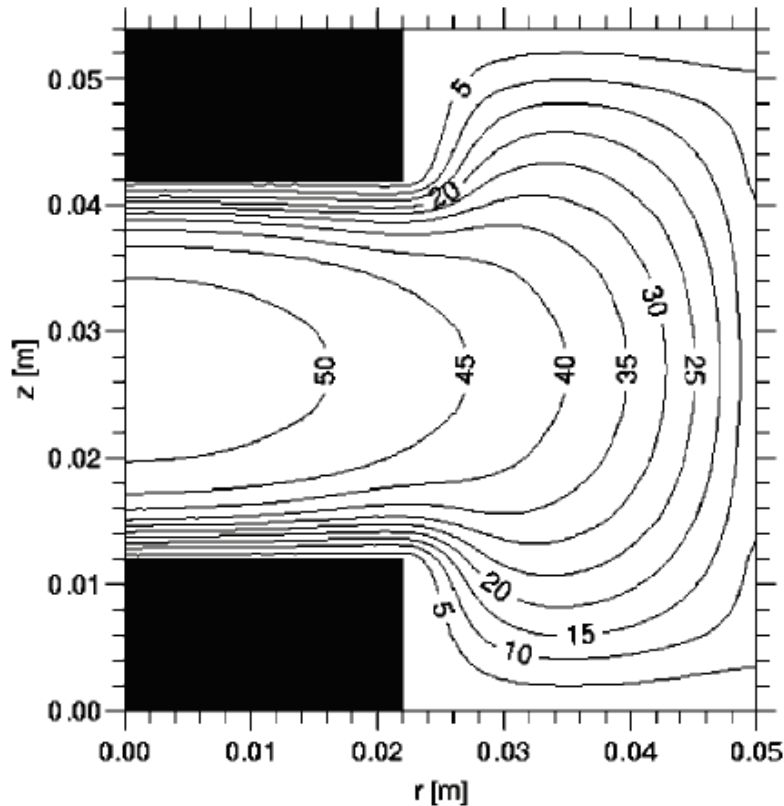
	a = 100 nm	a = 1 μm
Electrostatique	$\approx 2 \cdot 10^{-13}$ N	$\approx 2 \cdot 10^{-12}$ N
Entraînement par les neutres	$\approx 10^{-13}$ N	$\approx 10^{-13}$ N
Entraînement par les ions	$\approx 5 \cdot 10^{-14}$ N	$\approx 10^{-12}$ N
Thermophorèse	$\approx 10^{-13}$ N	$\approx 10^{-13}$ N
Gravitationnelle	$\approx 10^{-16}$ N	$\approx 10^{-13}$ N

- **Small particles : only electrostatic and ion drag are to be considered**
- **Large particle ($> 1\mu\text{m}$) : all forces start entering into the play**

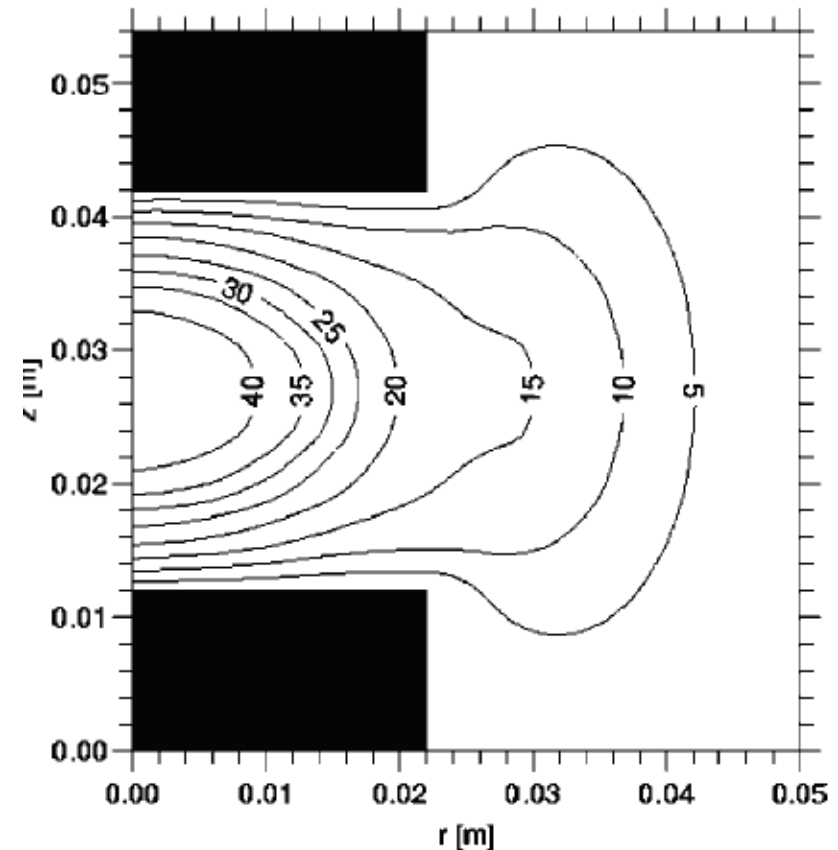
Effect of dust particles on the discharge characteristics

from Akdim and Goodheer, PRE 2003

Without



With

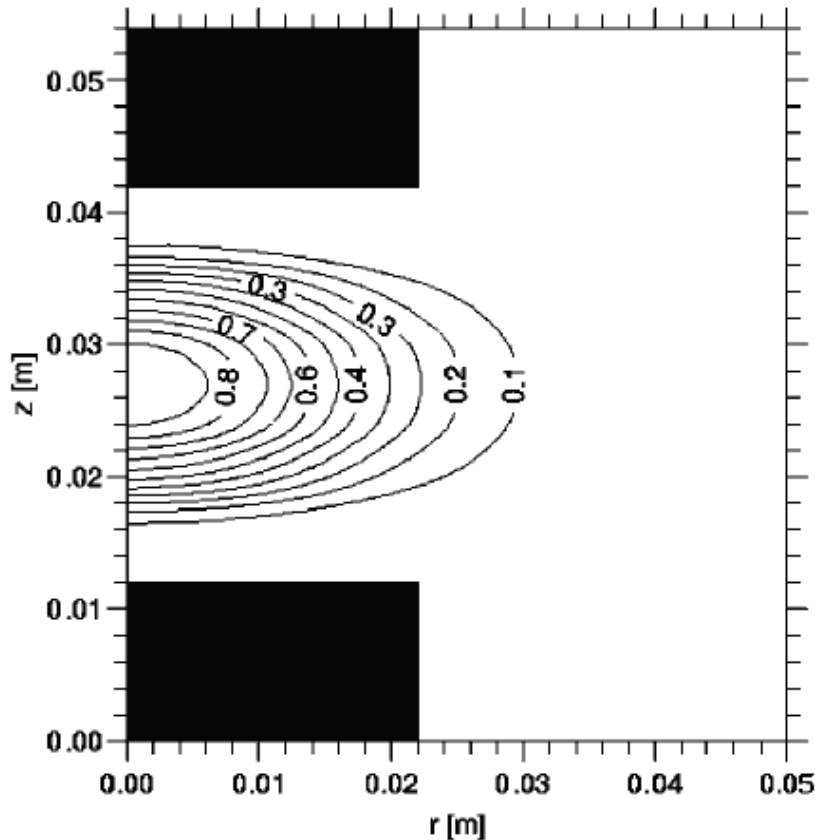


Reduction of the plasma volume and decrease of the plasma voltage

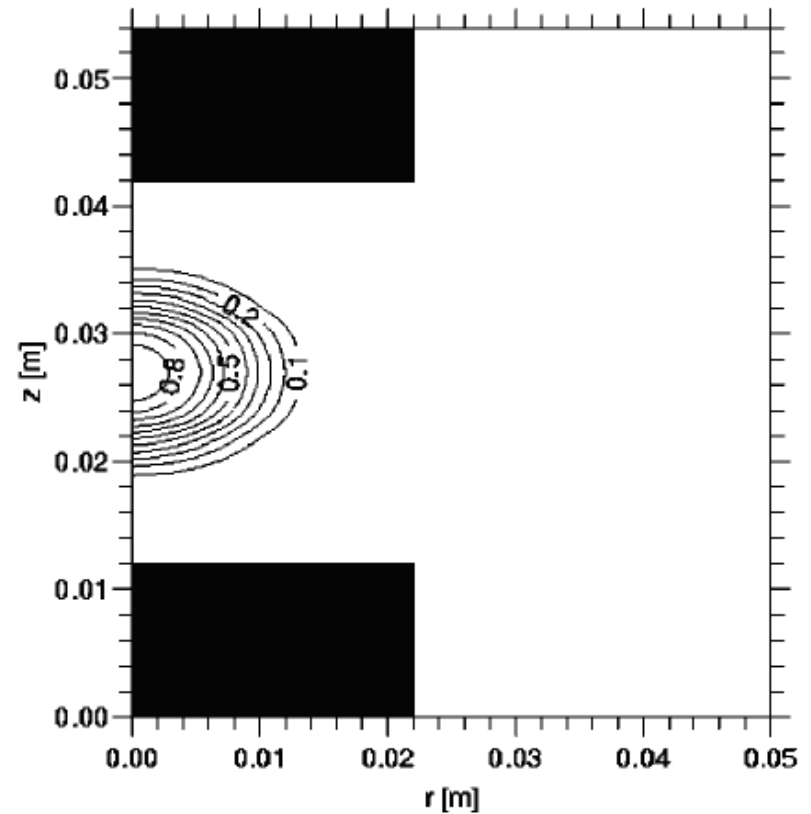
Effect of dust particles on the discharge characteristics

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Without



With

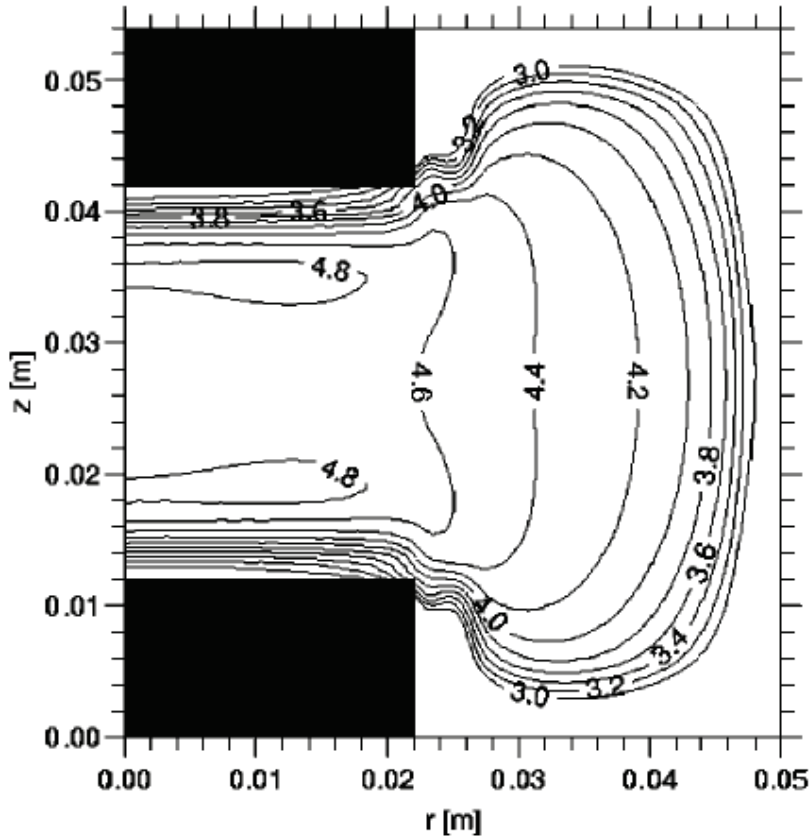


Significant depletion of the electron density and reduction in the plasma volume

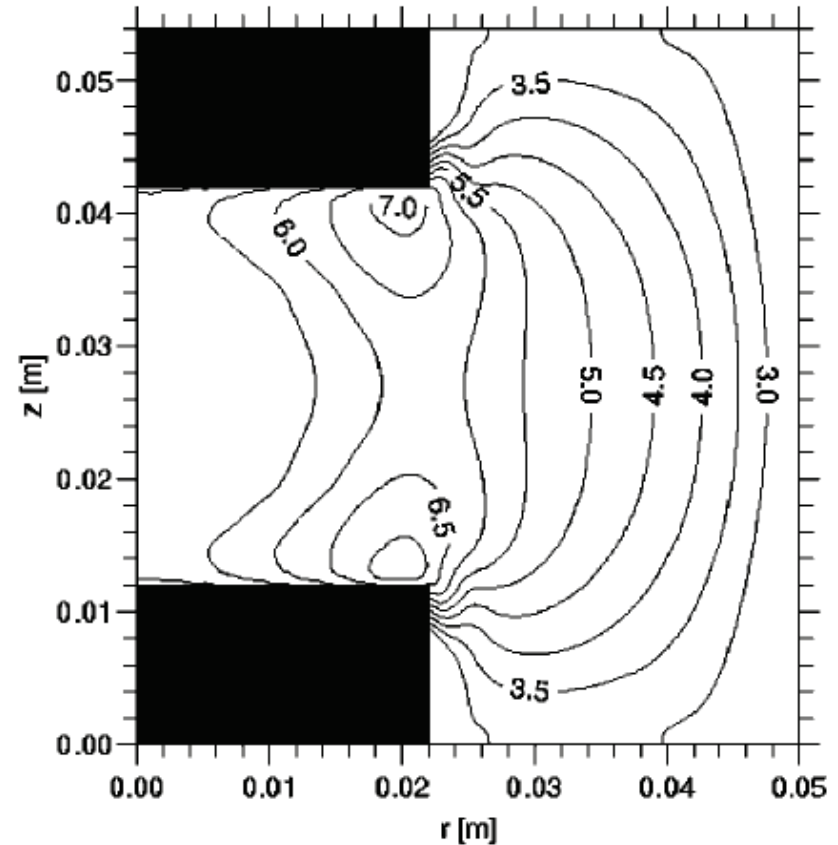
Effect of dust particles on the discharge characteristics

from Akdim and Goodheer, PRE 2003

Without



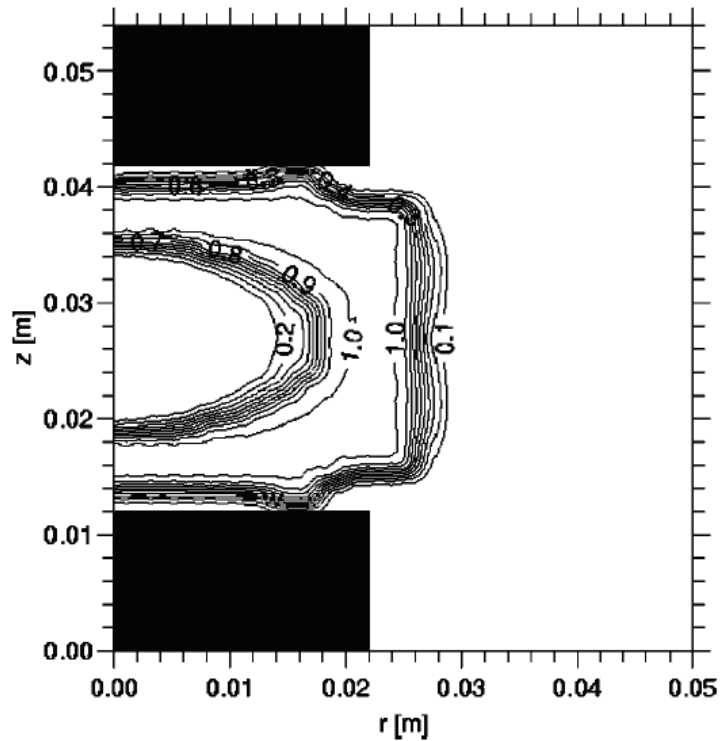
With



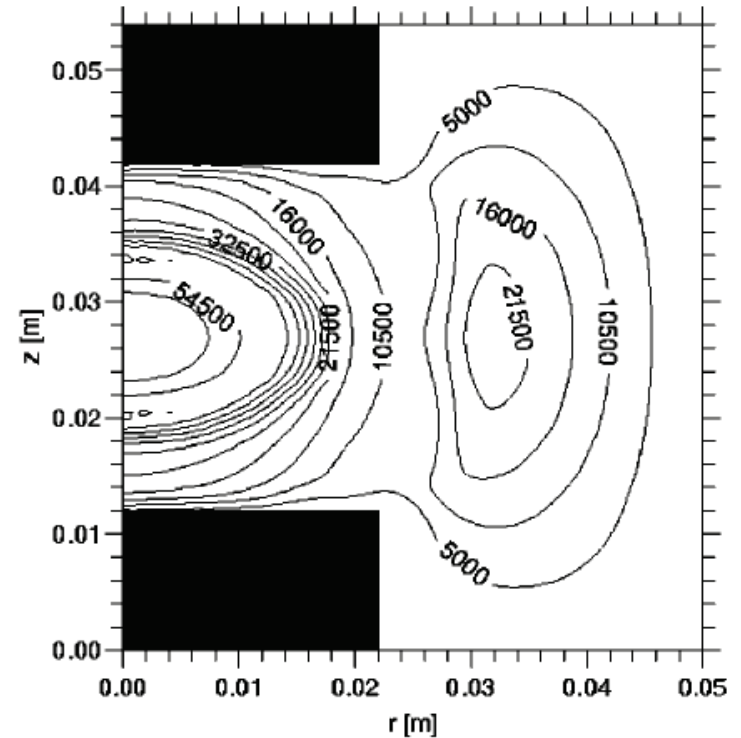
Significant increase of the electron average energy to sustain the discharge

Space distribution of dust density and charge in the discharge

density



charge



- Dust located in the vicinity of the sheath \rightarrow balance between electrostatic and ion drag forces
- Large charge number correlated to the plasma local parameters

Summary

- First set of studies that describe laboratory dusty plasma uses :
 - Monomodal distribution (a single size particles)
 - A given particle density
- ➔ Investigate the effect of the particle cloud on the discharge dynamics :
 - ➔ particle charging and electron depletion
 - ➔ Effect on electron temperature and ionization kinetics
 - ➔ Charged particles dynamics and self consistent field distribution
 - ➔ Structure of the particle cloud : void, etc.

A dust cloud has a broad size distribution and is constantly evolving : density, size and charge

First Improvement line : Self consistent description of aerosol and plasma dynamics

Make use of a sectional model for particles → determine the size distribution, and in some cases the charge distribution

- The size/charge distribution are governed by a set of master equations where a continuity equation is expressed for each size/charge section.
- The particle are no longer « inert » : small particle can appear spontaneously (nucleation) and grow through sticking and coagulation.

$$\frac{\partial Q_l(t)}{\partial t} = \frac{\partial Q_l(t)}{\partial t}_{coag} + \frac{\partial Q_l(t)}{\partial t}_{sticking} + S_{nucleation} - \nabla F_l$$

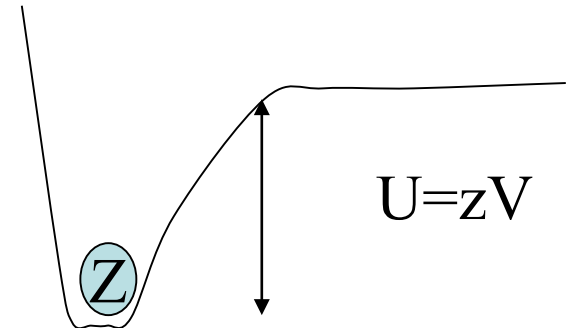
Q_l mass density for a section l

→ We therefore need a satisfactory description of nucleation, coagulation and sticking

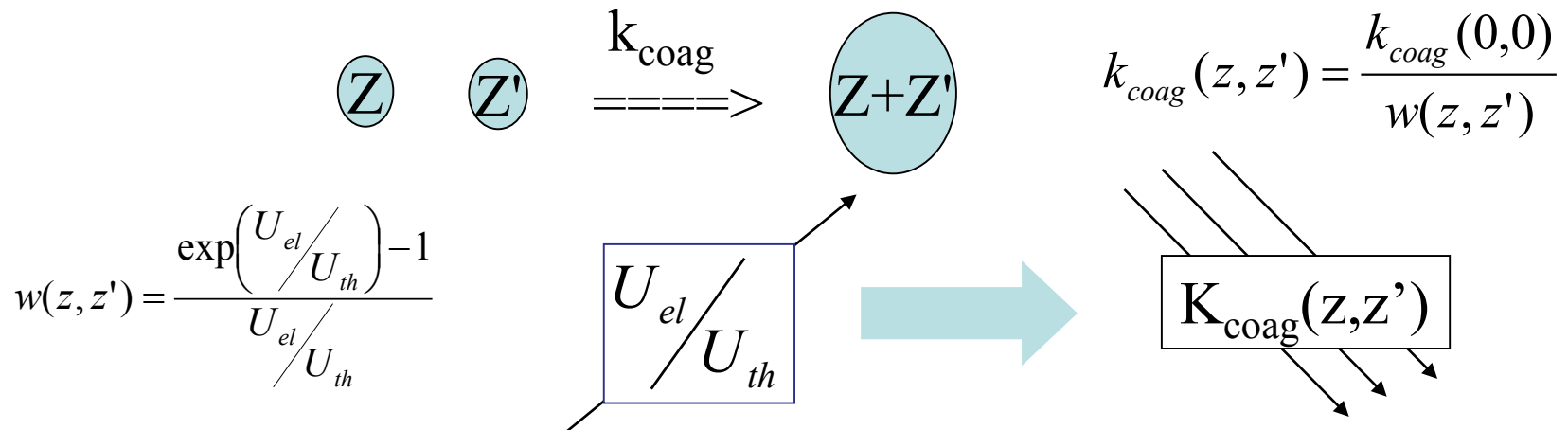
Few words on coagulation vs charging

Particle charging is a key point :

==> Enhanced particle charging insures a significant trapping and long residence time



==> Enhanced particle charging prevents coagulation and growth



Few words on coagulation vs charging

The **only way to have growth** \Rightarrow **charge fluctuation and electron depletion**

Possible because **particle charging is a discrete** process \rightarrow Dynamic fluctuation of small particles between positively and negatively charged states

\rightarrow Coagulation takes place between two particles that has opposite instantaneous charges or no charge \rightarrow involve small particles.

$$\tau_{\text{coag}} \ll \tau_{\text{fluctuation}} \ll \tau_{\text{trans}}$$

\rightarrow Transport feels the average charge

$$\frac{d\bar{q}_i}{dt} = - \frac{\text{div}(\vec{J}_i - \bar{q}_i \text{div}(\vec{F}_i))}{n_i} + \frac{wq_{\text{coag}}^+ - \bar{q}_i w_{\text{coag}}^+}{n_i} + \frac{wq_{\text{growth}}^+ - \bar{q}_i w_{\text{growth}}^+}{n_i} + \frac{I^+ - I^-}{n_i}$$

Coagulation feels the fluctuations

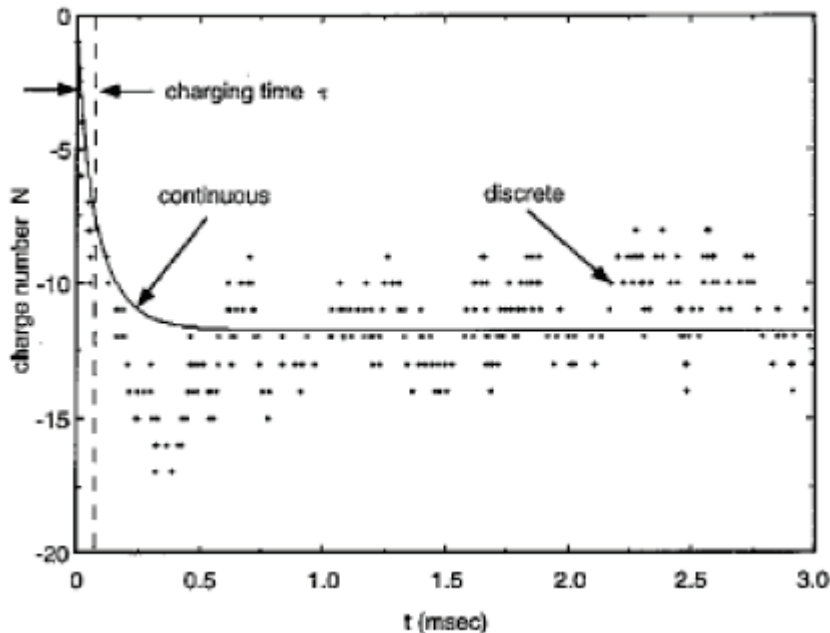
$$\psi(q, \bar{q}) = \frac{1}{\sigma \sqrt{2\pi}} \exp\left[-\frac{(q - \bar{q})^2}{2\sigma^2}\right] \quad \sigma = f\left(\frac{T_e}{T}, \frac{U_{el}}{U_{th}}\right)$$

Few words on coagulation vs charging

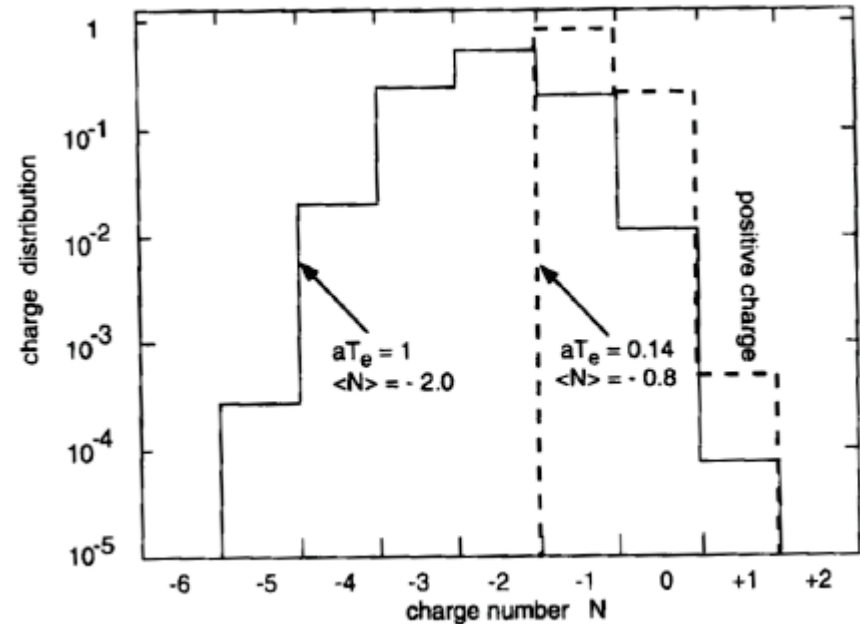
The **only way to have growth** ==> **charge fluctuation and electron depletion**

Possible because **particle charging is a discrete** process

→ **Dynamic fluctuation** of small particles between **positively** and negatively charged states



Goree (1994)



Cui & Gorree (1994)

Few words on coagulation vs charging

- Coagulation takes place between two particles that has **opposite instantaneous charges or no charge**
- coagulation **involves small particles**

$$\tau_{\text{coag}} \ll \tau_{\text{fluctuation}}$$

- Coagulation « feels » charge fluctuations

$$\psi(q, \bar{q}) = \frac{1}{\sigma\sqrt{2\pi}} \exp\left[-\frac{(q - \bar{q})^2}{2\sigma^2}\right]$$

- **needs to consider a detailed size distribution**

NUMERICAL MODEL (1D, TRANSIENT)

RF parallel-plate capacitively-coupled plasma

Plasma

Pop. balance eqs. for electrons & ions
Electron energy eq. (assuming Maxwellian)
Poisson's eq. for E-field

Chemistry

e , Ar , Ar^* , H , H_2 , H_2^+
 SiH_2 , SiH_3 , SiH_4 , SiH_2^- , SiH_3^- , SiH_3^+
 $Si(s)$, $SiH(s)$, $Si(B)$

Aerosol

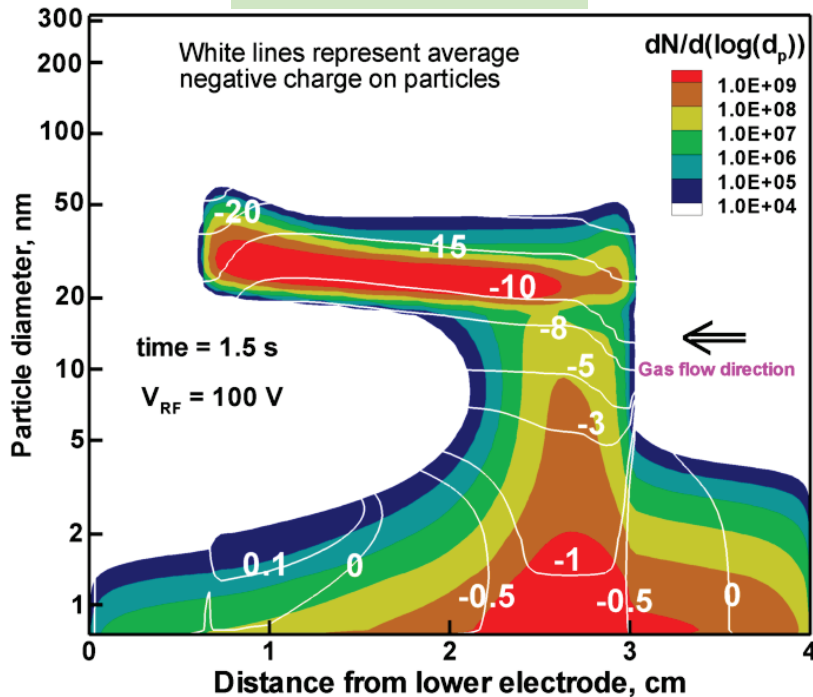
Sectional model for particle size & charge distributions
Finite-rate particle charging by electron & ion attachment (OML)
Coagulation (size & charge-dependent, incl. image potentials)
Transport by neutral drag, ion drag, diffusion, electric force, gravity
Nucleation rate = production rate of $Si_2H_4^-$
Particle surface growth by rxns with Si_1H_m species

Self-consistent coupling of all modules

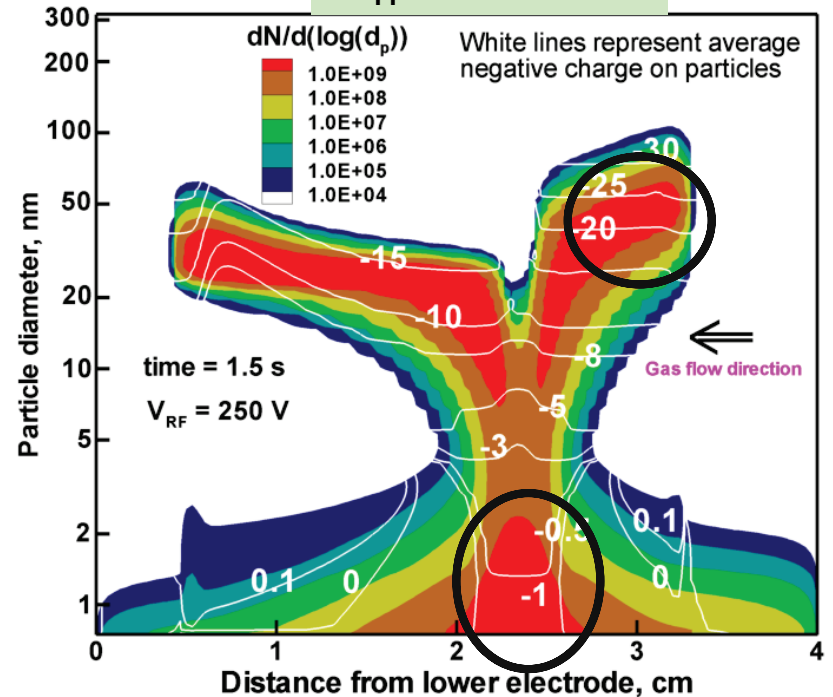
From S. L. Girshick, University of Minnesota

PARTICLE SIZE DISTRIBUTION & AVERAGE CHARGE

$V_{rf} = 100 \text{ V}$



$V_{rf} = 250 \text{ V}$

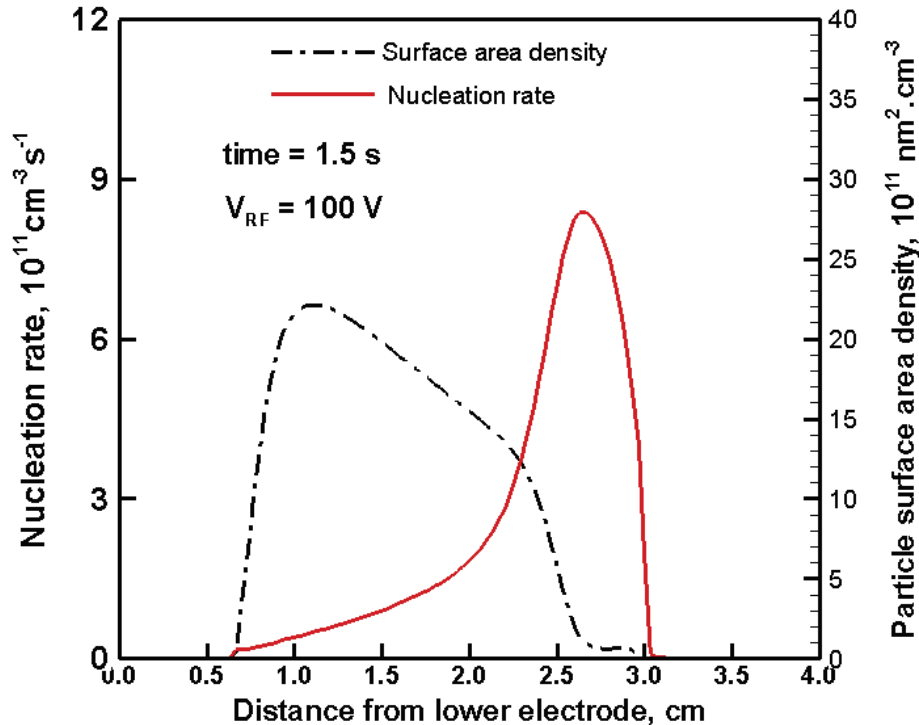


- Increasing voltage causes ion drag to increase
- Pushes large particles upstream
- Creates void in center, allowing fresh nucleation

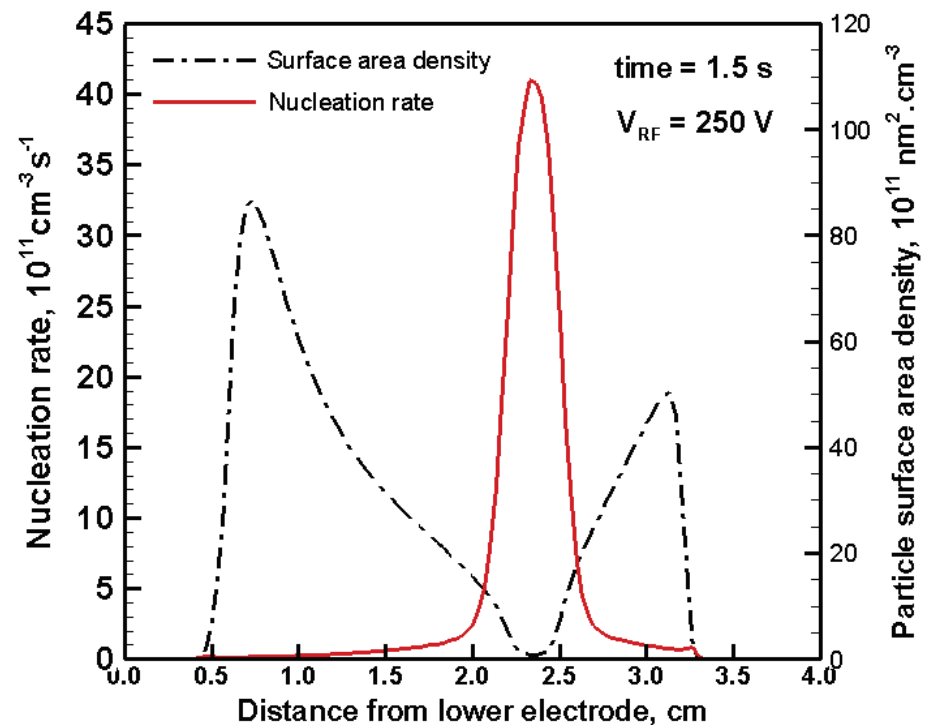
From S. L. Girshick, University of Minnesota

PARTICLE SURFACE AREA & NUCLEATION RATE

$V_{rf} = 100 \text{ V}$



$V_{rf} = 250 \text{ V}$

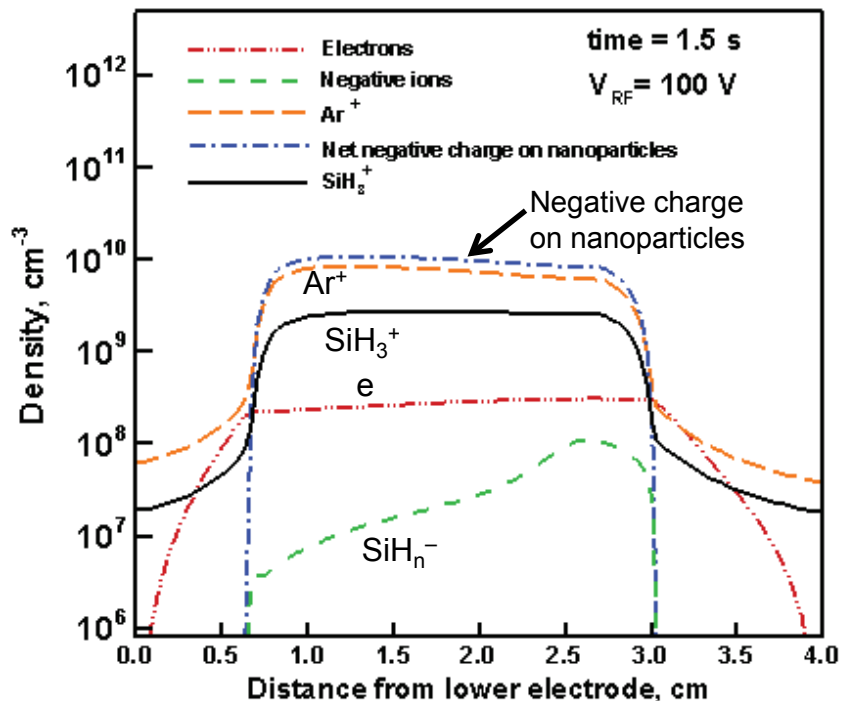


- Competition for SiH_x radicals between nucleation and surface growth
- High particle surface area concentration quenches nucleation

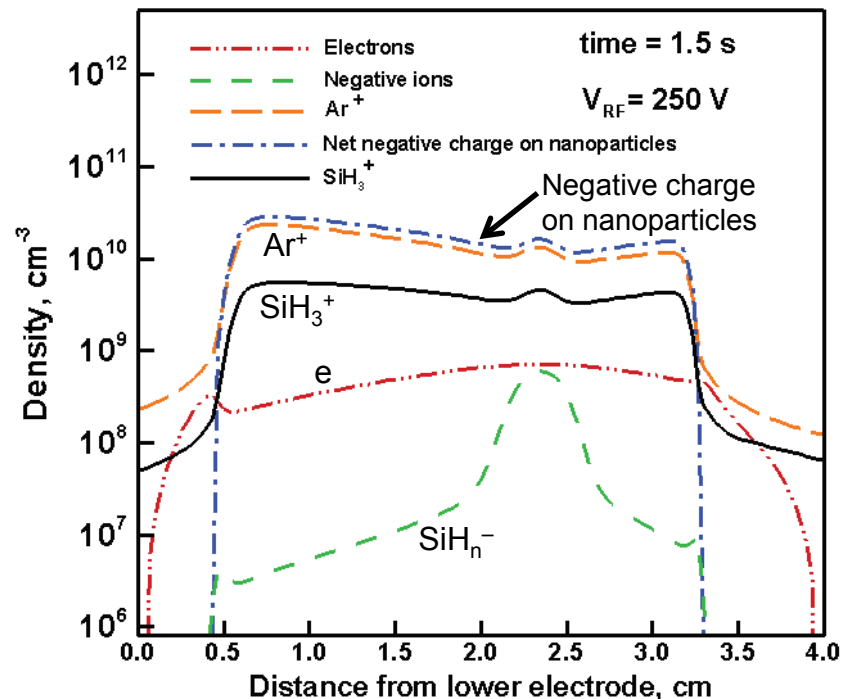
From S. L. Girshick, University of Minnesota

CHARGE CARRIER DENSITY PROFILES

$V_{rf} = 100 \text{ V}$



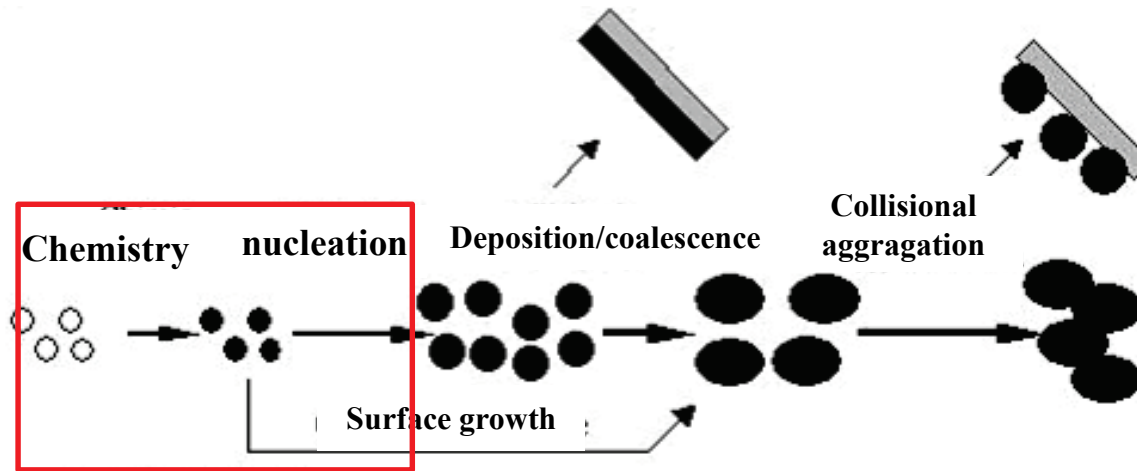
$V_{rf} = 250 \text{ V}$



- Electrons strongly depleted by nanoparticle cloud
- Regions of high SiH_n^- density = regions of fresh nucleation

From S. L. Girshick, University of Minnesota

Second Improvement line : Investigation of the nucleation phase : the molecular growth



Second Improvement line :

Investigation of the nucleation phase : the molecular growth

Start with a plasma model that yields the chemistry and density of small species

TABLE 1. Reaction model used to describe the chemistry of small molecular species in H₂/SiH₄ RF discharges.

Reaction	Reference	Reaction	Reference
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=1)$	(R1) [3]	$H_2^+ + H \rightarrow H^+ + H_2$	(R25) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=2)$	(R2) [3]	$H_2 + H_2^+ \rightarrow H_3 + H$	(R26) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=3)$	(R3) [3]	$H + H^- \rightarrow e^- + 2H$	(R27) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=4)$	(R4) [3]	$H + H^- \rightarrow e^- + H_2$	(R28) [4]
$e^- + H_2(v=0) \rightarrow e^- + H_2(v=5)$	(R5) [3]	$H^+ + H_2 \rightarrow H_2^+ + H$	(R29) [4]
$e^- + H_2 \rightarrow 2e^- + H_2^+$	(R6) [3]	$H^+ + H^- \rightarrow 2H$	(R30) [4]
$e^- + H_2 \rightarrow e^- + 2H$	(R7) [3, 5]	$H^+ + 2H_2 \rightarrow H_3^+ + H_2$	(R31) [4]
$e^- + H \rightarrow 2e^- + H^+$	(R8) [6]	$H^- + H_2^+ \rightarrow H_2 + H$	(R32) [4]
$e^- + H_3^+ \rightarrow 3H$	(R9) [7]	$H^- + H_3^+ \rightarrow 2H_2$	(R33) [4]
$e^- + H_3^+ \rightarrow H + H_2$	(R10) [7]	$SiH_3^- + SiH_2^+ \rightarrow SiH_3 + SiH_2$	(R34) [8, 9]
$e^- + H_3^+ \rightarrow e^- + H^+ + 2H$	(R11) [6]	$SiH_3^- + H_2^+ \rightarrow SiH_3 + H_2$	(R35) [8, 9]
$e^- + H_2(v=4) \rightarrow H^- + H$	(R12) [5, 10]	$e^- + SiH_4 \rightarrow SiH_2^- + H_2$	(R36) [8, 9]
$e^- + H_2(v=5) \rightarrow H^- + H$	(R13) [5, 10]	$e^- + SiH_4 \rightarrow SiH_3^+ + H + 2e^-$	(R37) [8, 9]
$e^- + H_2(v=6) \rightarrow H^- + H$	(R14) [5, 10]	$SiH_3^- + H_3^+ \rightarrow SiH_3 + H_2 + H$	(R38) [8, 9]
$e^- + H_2(v=7) \rightarrow H^- + H$	(R15) [5, 10]	$SiH_3^- + H^+ \rightarrow SiH_3 + H$	(R39) [8, 9]
$e^- + H_2^+ \rightarrow e^- + H^+ + H$	(R16) [6]	$SiH_3^- + SiH_3^+ \rightarrow SiH_3 + SiH_3$	(R40) [8, 9]
$e^- + H_2^+ \rightarrow 2H$	(R17) [6]	$SiH_2^- + SiH_2^+ \rightarrow SiH_2 + SiH_2$	(R41) [8, 9]
$e^- + H^- \rightarrow 2e^- + H$	(R18) [6]	$SiH_2^- + H_2^+ \rightarrow SiH_2 + H_2$	(R42) [8, 9]
$e^- + SiH_4 \rightarrow 2e^- + SiH_2^+ + 2H$	(R19) [8, 9]	$SiH_2^- + H_3^+ \rightarrow SiH_2 + H_2 + H$	(R43) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_3 + H$	(R20) [8, 9]	$SiH_2^- + H^+ \rightarrow SiH_2 + H$	(R44) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_2 + 2H$	(R21) [8, 9]	$SiH_2^- + SiH_3^+ \rightarrow SiH_2 + SiH_3$	(R45) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_4(v=1)$	(R22) [8, 9]	$H + SiH_4 \rightarrow SiH_3 + H_2$	(R46) [8, 9]
$e^- + SiH_4 \rightarrow e^- + SiH_4(v=2)$	(R23) [8, 9]	$H_2 + SiH_2 \rightarrow SiH_4$	(R47) [8, 9]
$e^- + SiH_4 \rightarrow SiH_3^- + H$	(R24) [8, 9]		

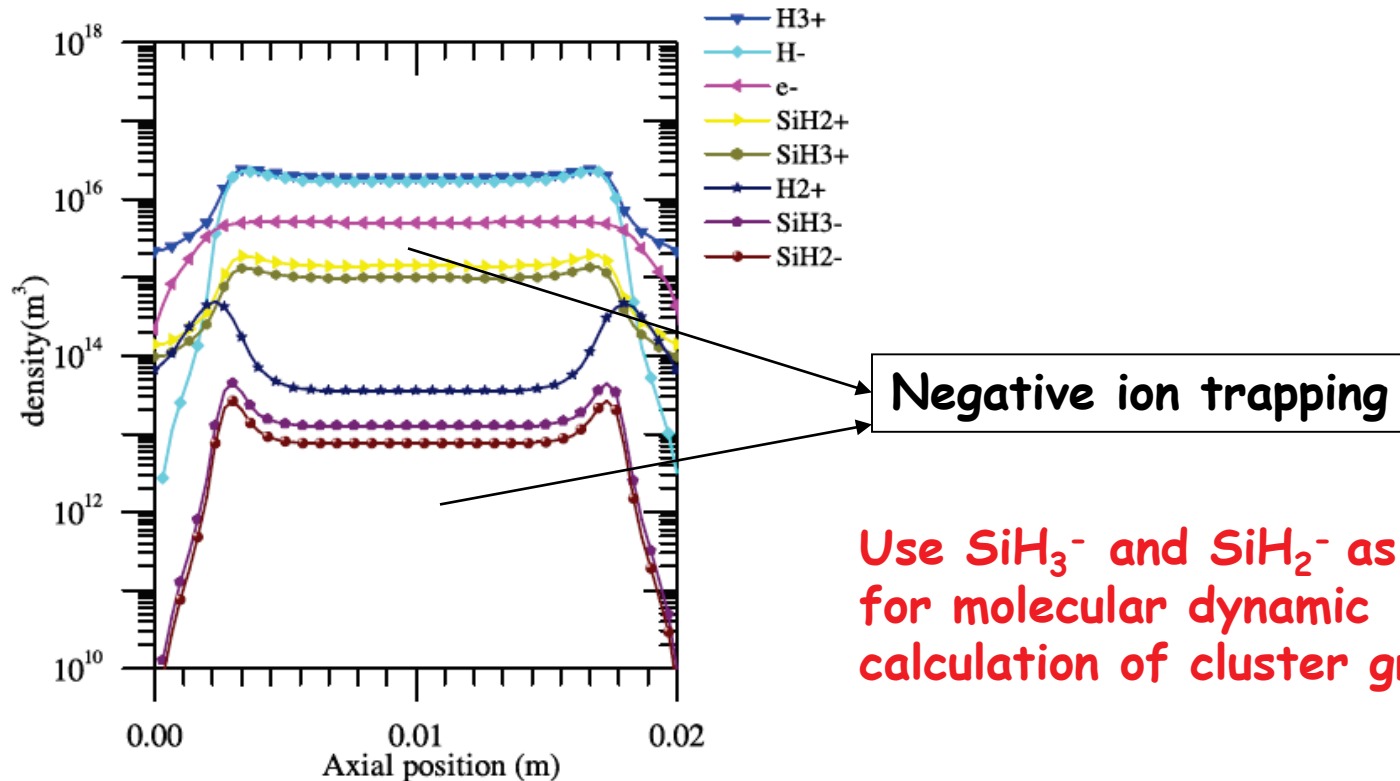
Typical results

Feed gas: H_2/SiH_4 mixture (2% SiH_4 , 98% H_2)

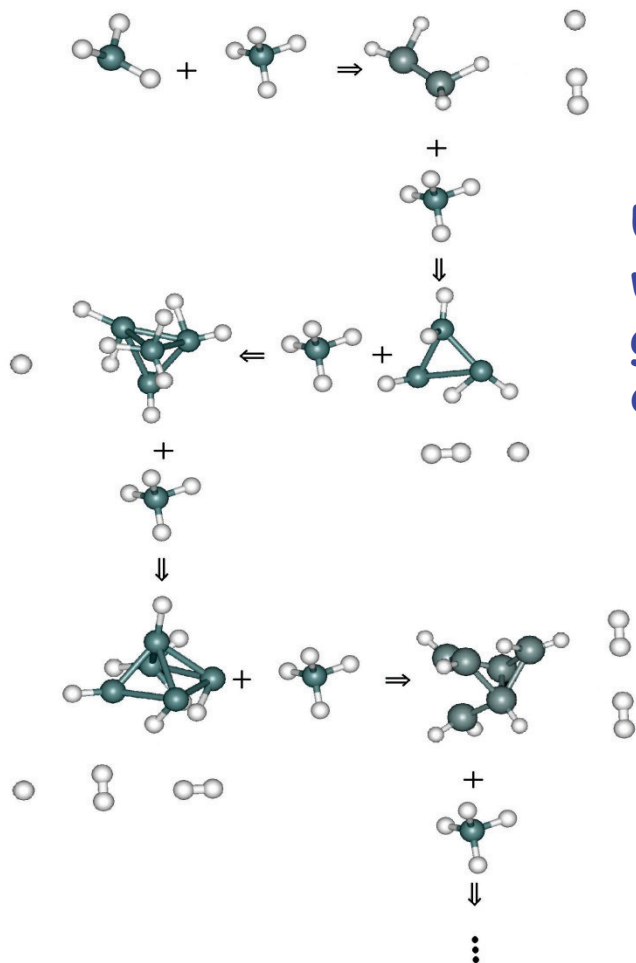
Excitation voltage : 100 - 500 V

Pressure : 0.5 - 2 Torr

Time averaged species density



Growth of Si_nH_m clusters in a plasma reactor



Using our results from the plasma modeling, we now can follow the dynamics of the cluster growth as a result of the consecutive capture of plasma radicals (SiH_4 , SiH_3 , $\text{SiH}_2\dots$).

At each time step in our MD calculation, we solve the Schrödinger equation ("on the fly"):

$$H_{tot} \Psi = E \Psi$$

$$H_{tot} = \sum_A \sum_{B \neq A} \frac{Z_A Z_B}{r_{AB}} - \sum_A \sum_i \frac{Z_A}{r_{Ai}} + \sum_i \sum_{j \neq i} \frac{1}{r_{ij}} - \frac{\hbar^2}{2\pi \cdot m} \sum_i \nabla_i^2 - \frac{\hbar^2}{2\pi \cdot M_A} \sum_A \nabla_A^2$$

For our system, it is impossible to solve Schrödinger's equation directly. Therefore, we employed the semi-empirical PM3 method to calculate the electronic structure of our system; e.g., we used three approximations for solving the electronic Schrödinger equation (reference: J.J.P. Stewart, J. Comput. Chem. 10 (1989) 209 and 221):

1) The Born-Oppenheimer's approximation :

$$H_{tot} = \sum_A \sum_{B \neq A} \frac{Z_A Z_B}{r_{AB}} - \sum_A \sum_i \frac{Z_A}{r_{Ai}} + \sum_i \sum_{j \neq i} \frac{1}{r_{ij}} - \frac{\hbar^2}{2\pi \cdot m} \sum_i \nabla_i^2$$

2) The wave function can be written as a Slater determinant.

$$\Psi = (n!)^{-1/2} \left| \Psi_p^\alpha(1) \Psi_p^\beta(2) \dots \Psi_z^\alpha(n-1) \Psi_z^\beta(n) \right|$$

where $\Psi_p^\alpha(1)$ is a p wave function for an electron with spin α

3) LCAO approximation:

$$\Psi_p(i) = \frac{1}{\sqrt{N_p}} \sum_k c_k^p \Phi_k(i)$$

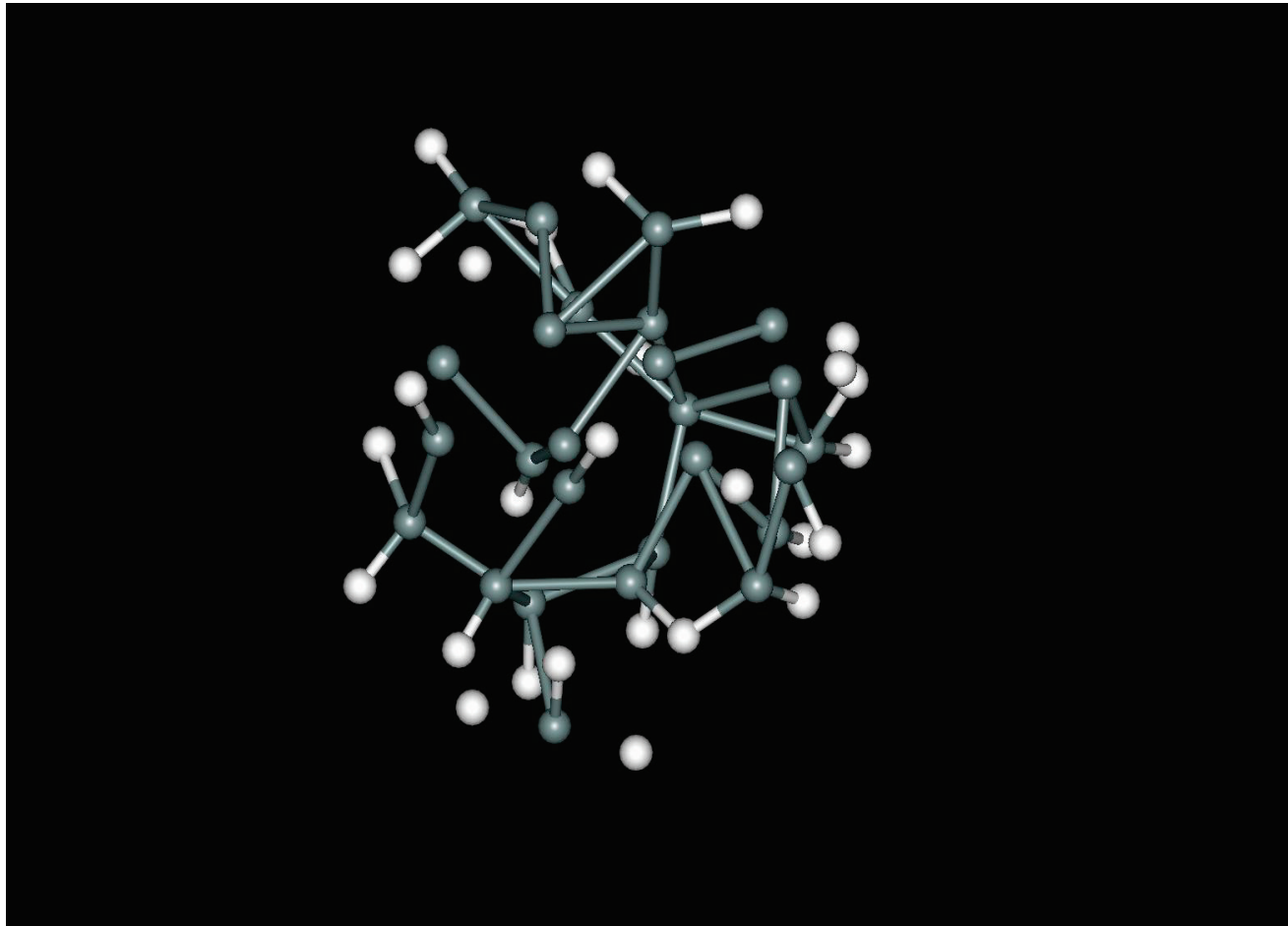
$$N_p = \sum_k \sum_l c_k^p c_l^p S_{kl}$$

Where S_{kl} is the integral overlap between k and l.

Within the PM3 method, we use s, p_x, p_y, p_z as basis set.

From Holger VACH, Q. Brulin, and Ning Ning

Growth of $\text{Si}_n \text{H}_m$ clusters in a plasma reactor



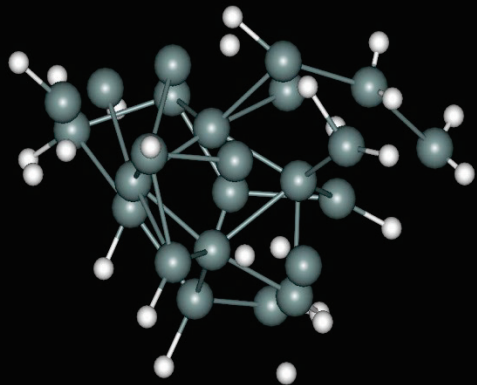
Under realistic SiH_4 plasma conditions, we always find amorphous nanostructures.

Holger VACH, Q. Brulin, and Ning Ning

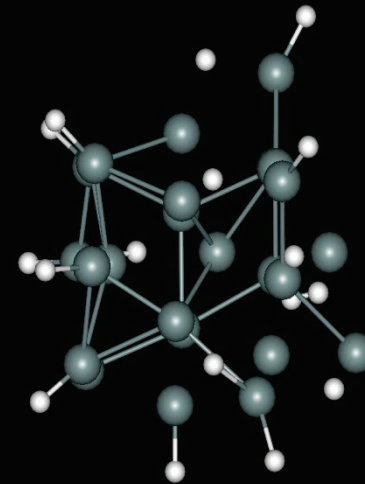
Growth of Si_nH_m clusters in a plasma reactor



Role of atomic H for the crystallization of an amorphous $\text{Si}_{24}\text{H}_{25}$ nanoparticle



BEFORE ...



AFTER ...

... the collision with 10 thermal H atoms

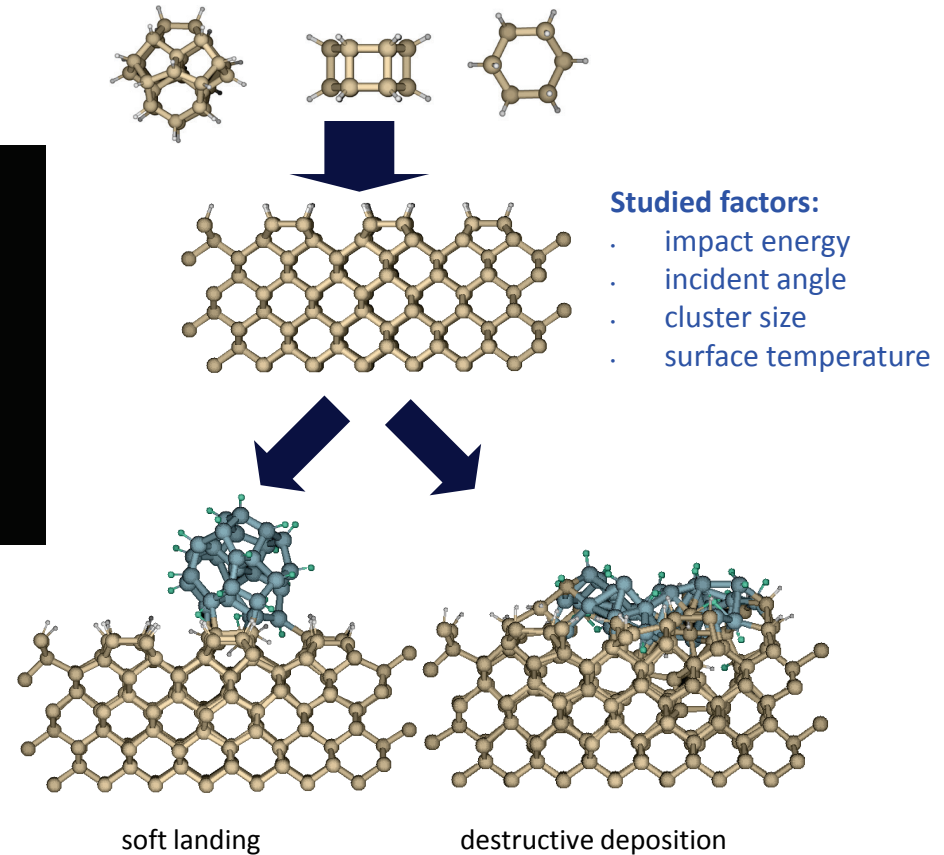
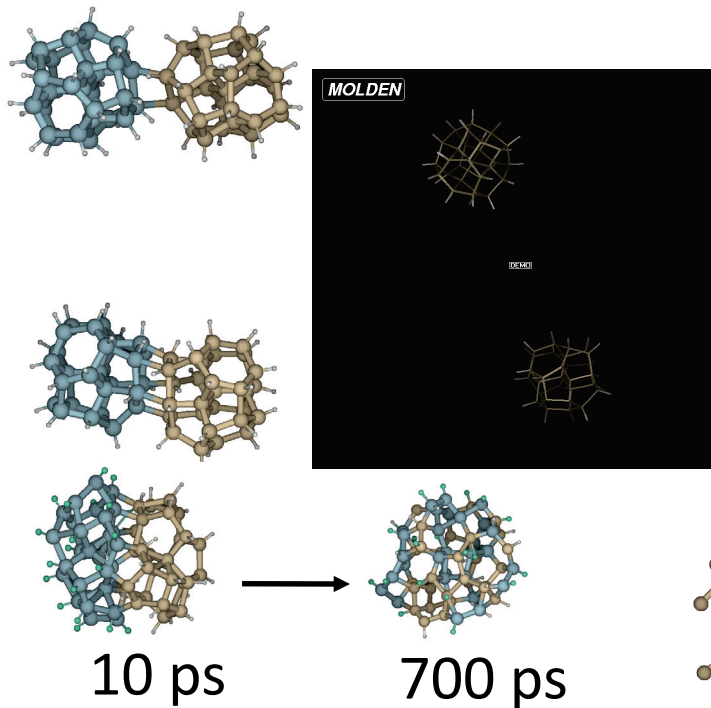
Holger VACH, Q. Brulin, and Ning Ning

Hydrogenated silicon nanoparticle coagulation and deposition

Coagulation of hydrogenated silicon particles in the gas phase using classical MD simulation method

Deposition dynamics of hydrogenated silicon clusters on a crystalline silicon substrate under typical plasma conditions.

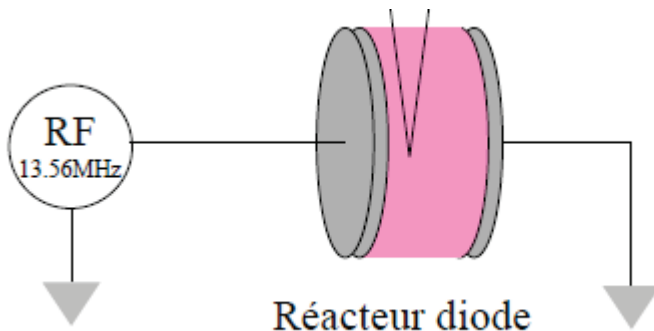
Increasing Impact Energy



N. Ning and H. Vach, *J. Phys. Chem. A* 114, 3297 (2010).

Particle formation in other discharge configuration

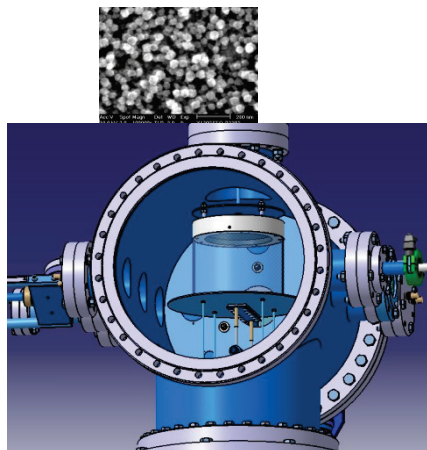
So far :



Particle formation driven by
Negative ion clustering

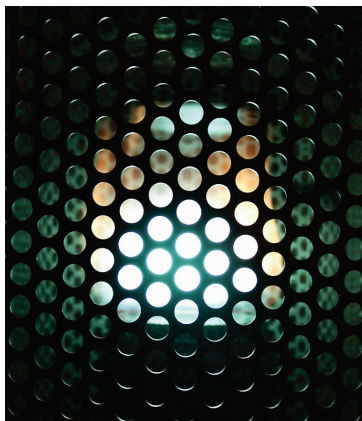
Particle are also observed in :

DC discharge



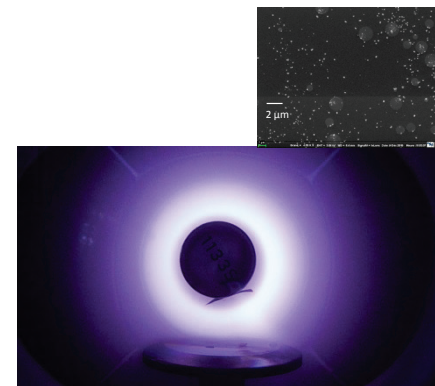
Particle formation driven by
Negative ion clustering

MW discharge



Particle formation driven
by neutral clustering

Magnetized discharge



?

Neutral species driven dust (soot) particle The example of diamond deposition plasma processes

■ *Bell Jar Reactor type*

- 2-6 kW
- $P=25-200$ mbar

■ *Deposition parameters*

- %CH₄ : 0.25 - 16 %
- T_s : 400 - 1000°C
- dP_{MW} : 9 - 30 W/cm³
- t : 0.5 - 600 h

Sheath

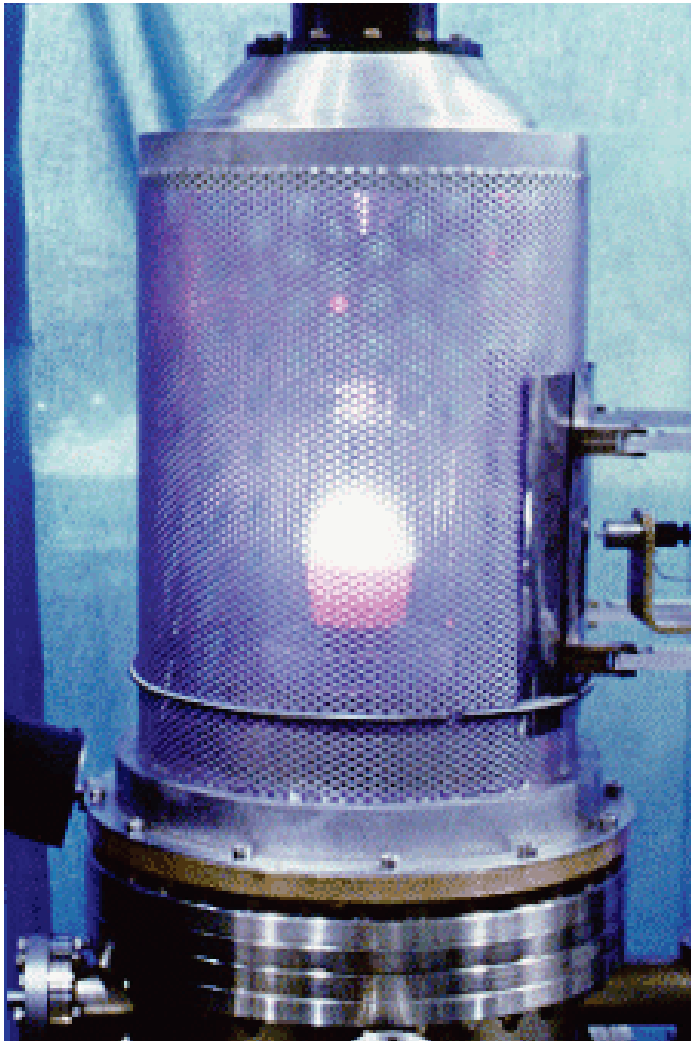
few tens of microns

totally collisional for ions

very small potential drop (floating)

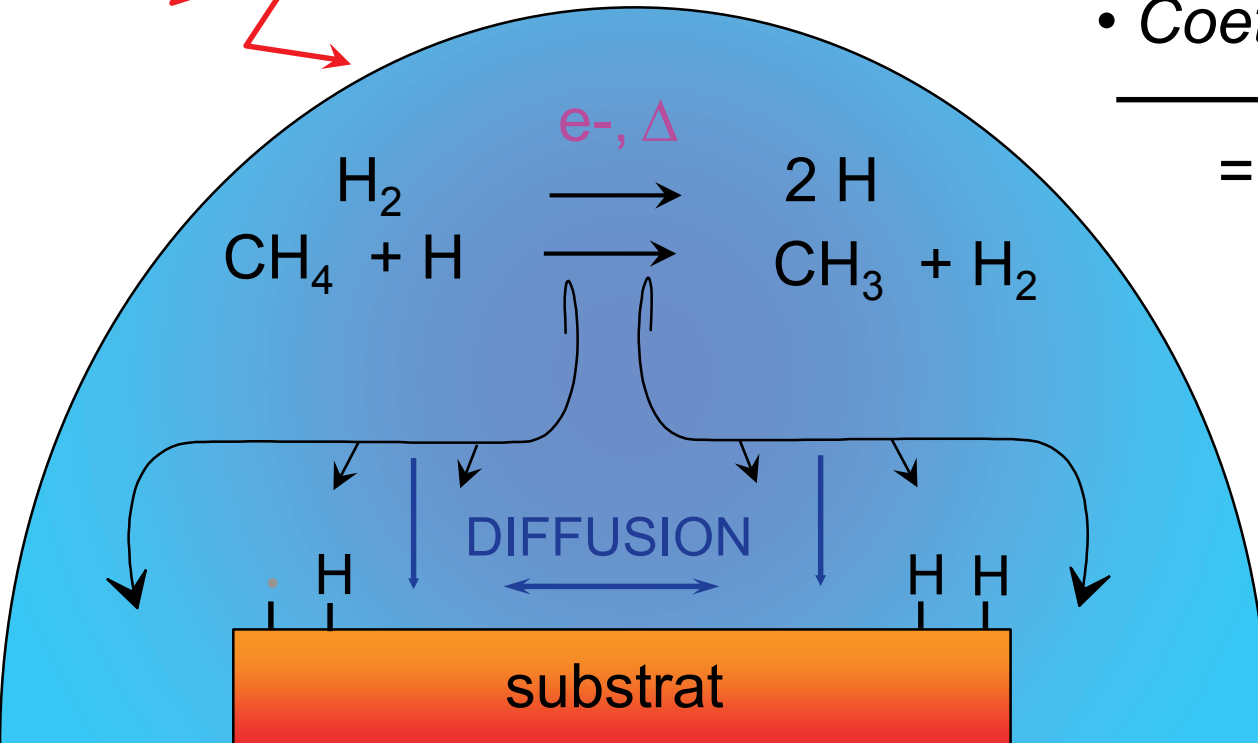
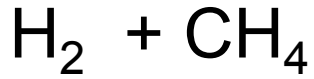
→ **very low energy ions**

→ **Low ion flux (vs atom and radicals)**



PACVD of diamond principle

Micro-ondes



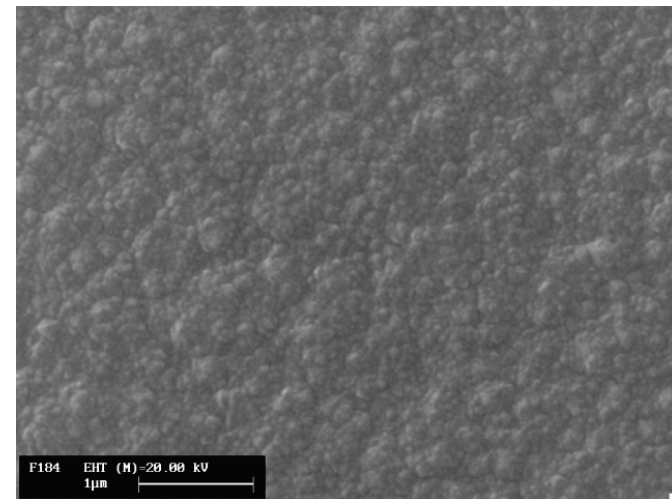
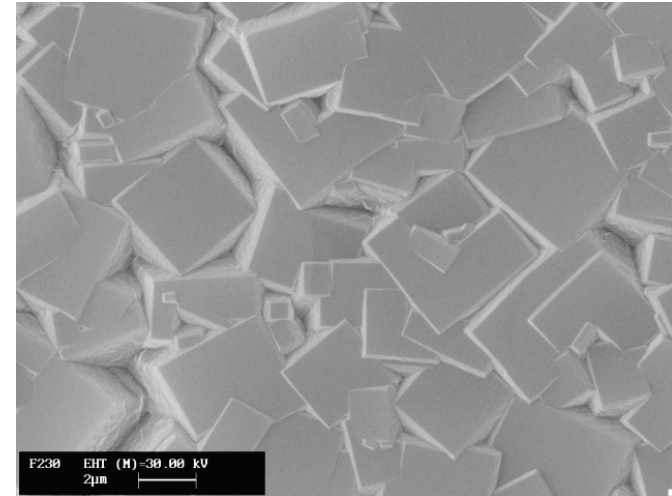
- Codeposition of (sp_2 , sp_3)
+
- Coetching (sp_2 , sp_3)

= *diamant polycristallin*

**Only neutral chemistry
involved in the plasma
surface interaction**

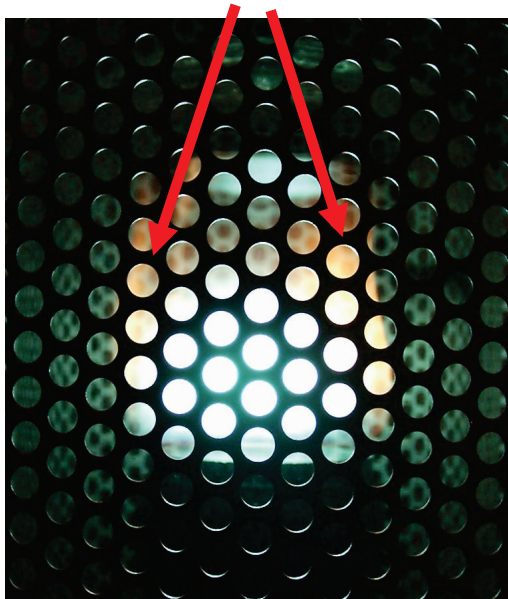
Consequence on the film morphology and texture

- selective secondary nucleation :
 - Stable (100) faces
 - unstable (111) faces
- *«isotropic» secondary nucleation :*
 - *unstable (100) faces*
 - *Unstable (111) faces*



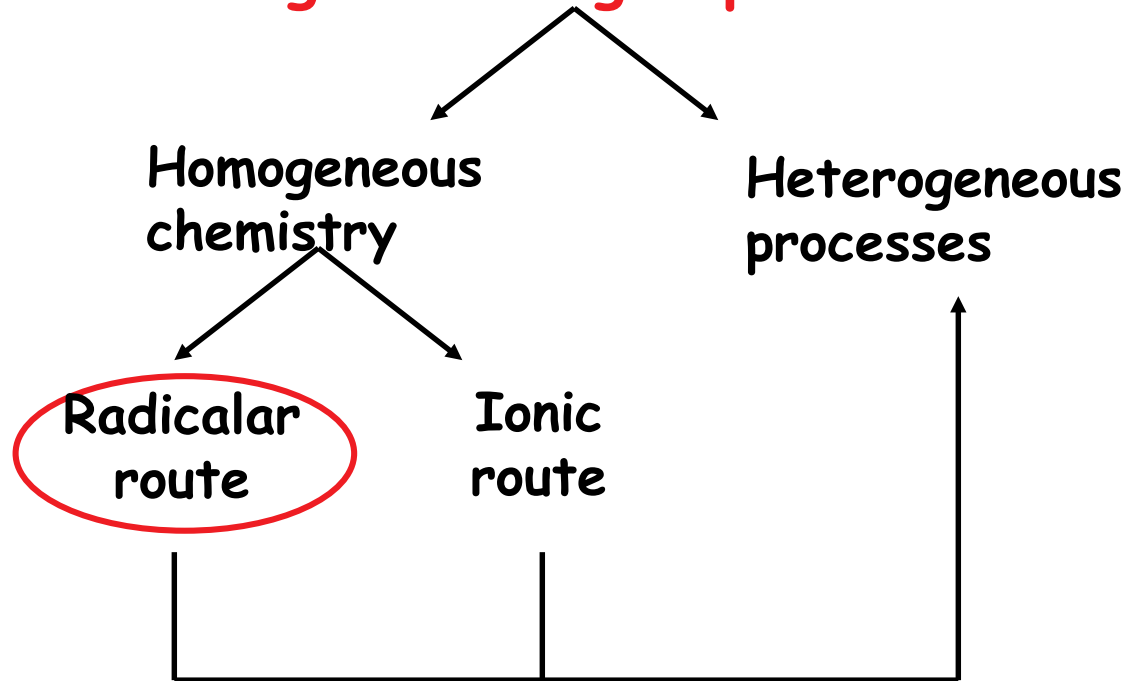
From H_2/CH_4 to $H_2/Ar/CH_4$ From PCD to NCD

Redish soot particles



Implication
on the growth ?
and change in the film microstructure ?

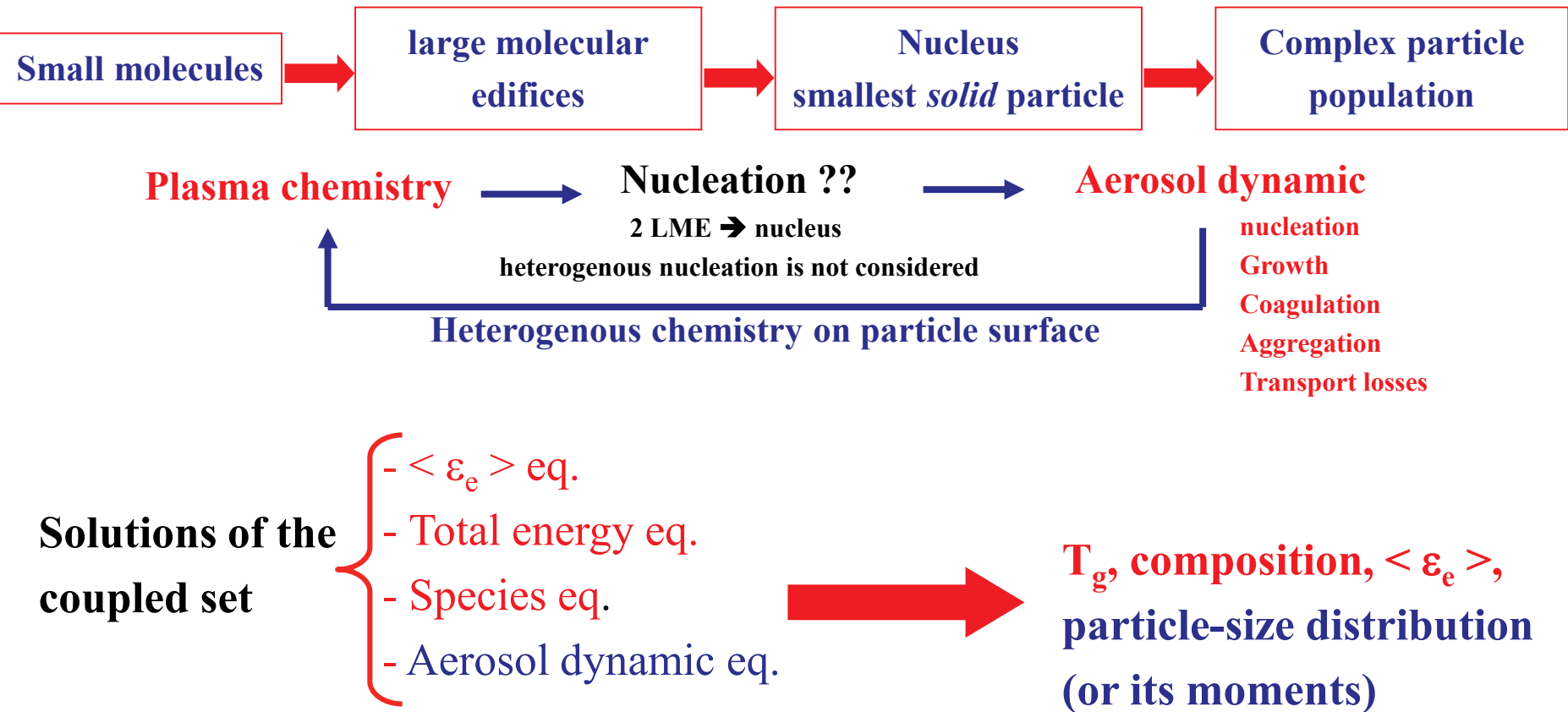
Molecular and particle growth in gas phase



Understanding the soot formation

A modeling approach : quasi-homogenous plasma assumption

Modeling objective : estimate the gas and electron temperatures, species densities, particle size distribution (or its moments) in the uniform plasma bulk

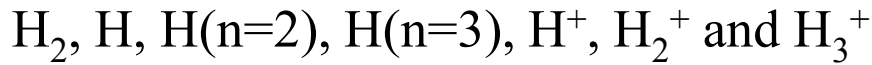


2C-model (1)

Based on the kinetic models developed for H₂/CH₄ discharges^(1,2):

- **38 species (with e⁻)**

- **Neutral and charged hydrogen compounds:**



- **Hydrocarbon molecules up to 2 C-atoms and their corresponding ions:**



- **Argon based compounds:**



- **147 chemical reaction mechanism describing**

- the chemistry of pure hydrogen discharge

- the thermal hydrocracking of H₂/CH₄ mixture

- the chemistry of hydrocarbon ions

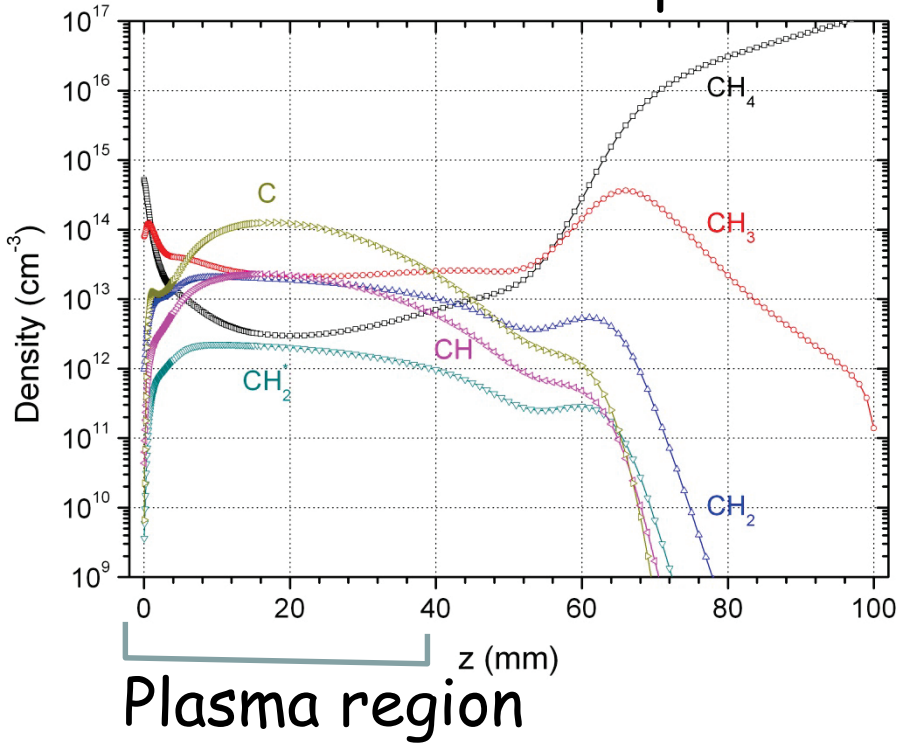
- the reactions due to the presence of argon

⁽¹⁾Hassouni et al., *Plasma Chem. Plasma. Process.* (1998)

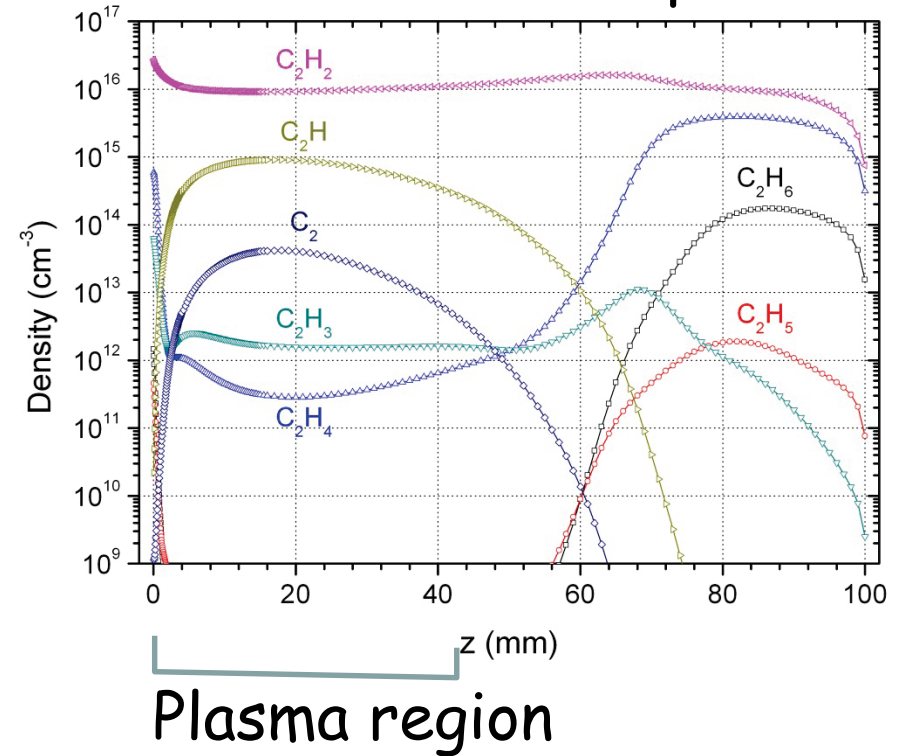
⁽²⁾Hassouni et al., *Plasma Sources Sci. Technol.* (1998)

Species distribution in the plasma reactor

One-carbon species



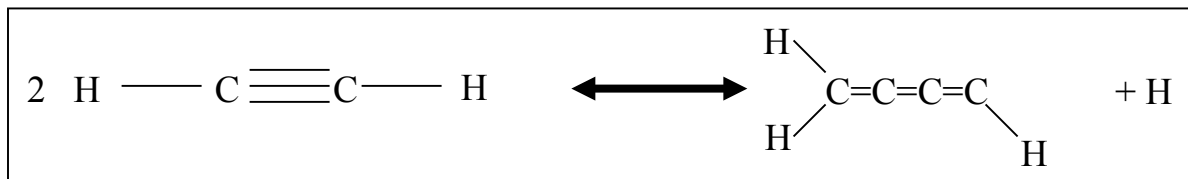
Two-carbon species



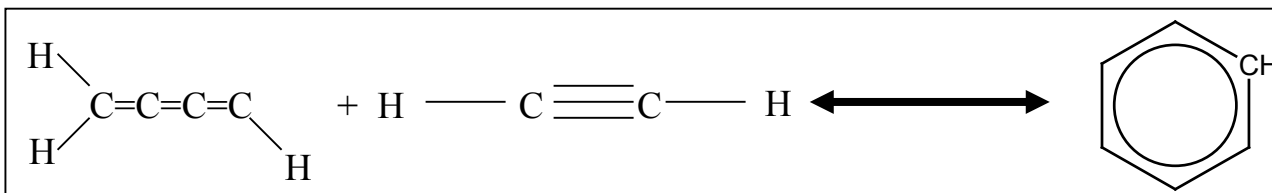
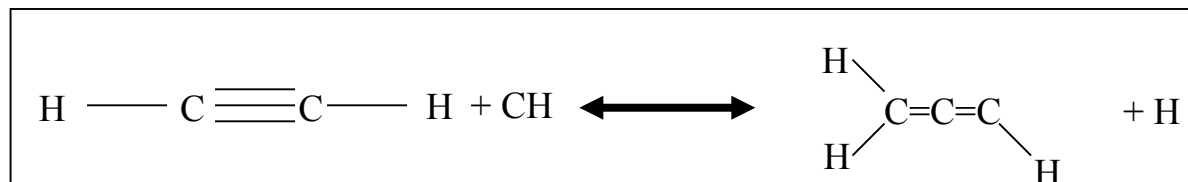
A4/A9 models (1)

Radicalar growth of PAH and nucleation mechanism

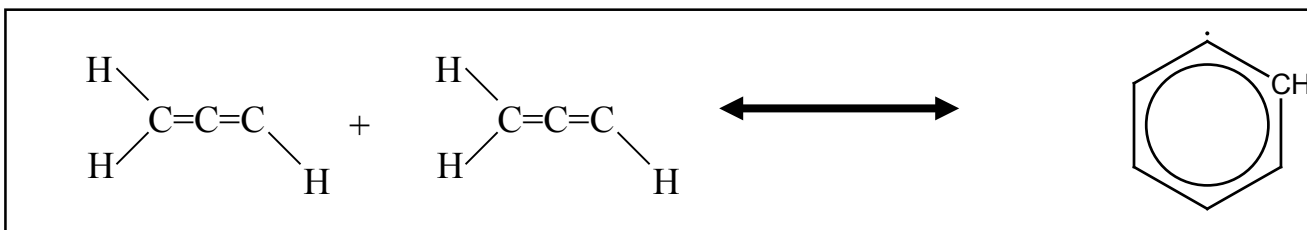
• Mechanism of Poly-Aromatic Hydrocarbons (PAHs) formation⁽¹⁾



Linearization



Cyclization

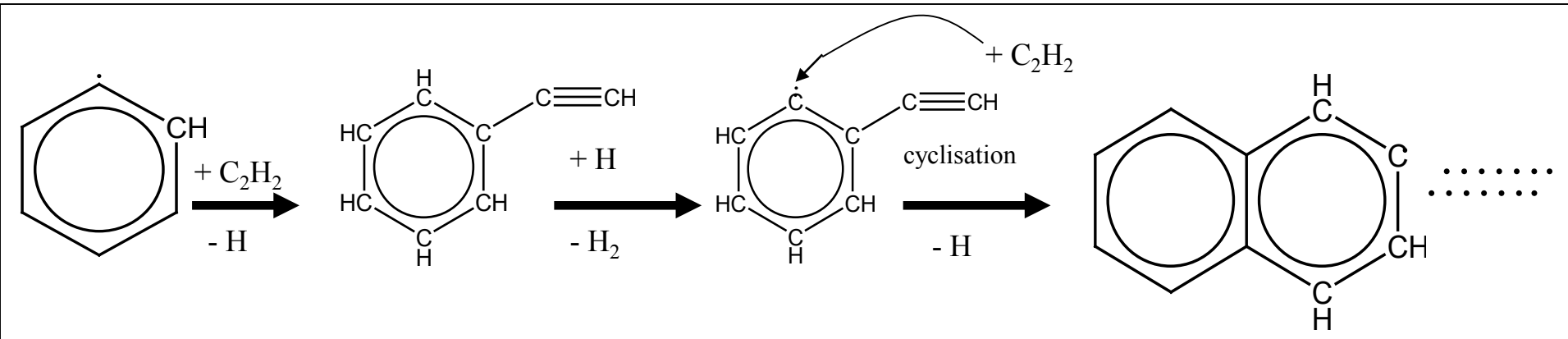


⁽¹⁾ Wang et Frenklach.,
Comb. Flame (1997)

A4/A9 models (2)

Radicalar growth of PAH and nucleation mechanism

Hydrogen Abstraction Carbon Addition (HACA)



(1) Wang et Frenklach., *Comb. Flame* (1997)

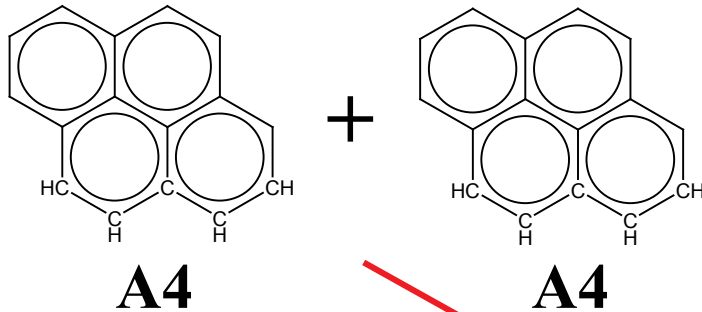
A9/A4 models (3)

Nucleation mechanism

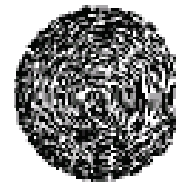
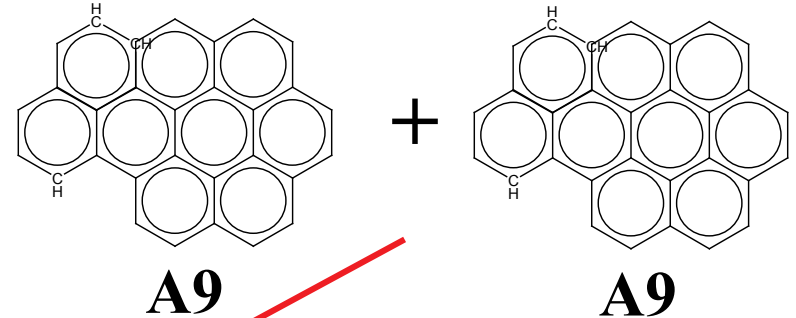
- Nucleation of soot particles

2 models were considered

Condensation of 2 pyrene molecules



Condensation of 2 dibenzo-coronene molecules

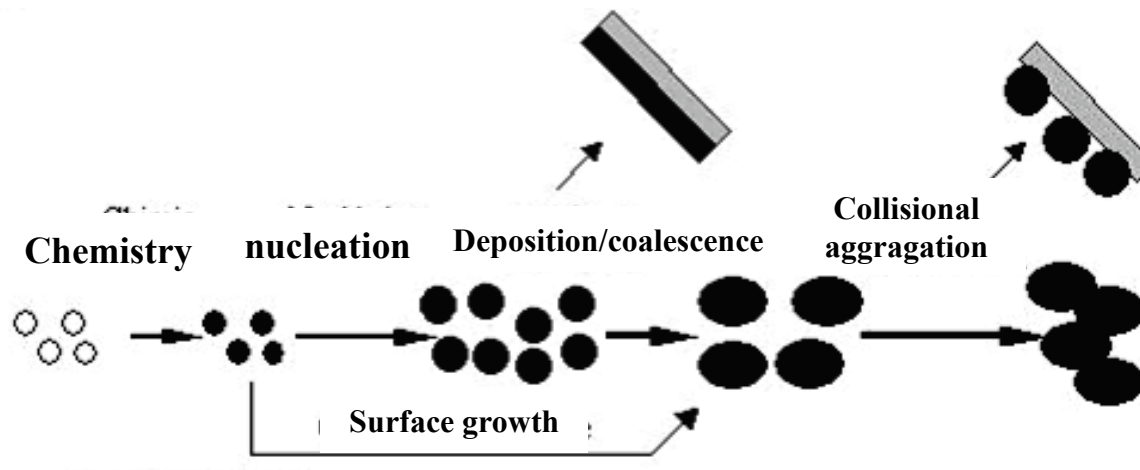


Soot particle

30 - 60 nm

See the work of Frenklach group

The aerosol dynamic governing equations



$$\frac{dN_i}{dt} = \tilde{R}_i + \tilde{G}_i + \tilde{W}_i + \tilde{T}_i$$

N_i : density of particles with a size i

R = nucleation rate (estimated from the chemical kinetics model)

G = coagulation rate (2 particles \rightarrow larger particles)

W = growth rate (surface growth - heterogenous chemistry)

T = particle losses due to transport : diffusion, thermophoresis, drag, etc..

Approach : Fractional moment Frenklach et al., combustion and flame

Master equation for a particle size i ($i=1-\infty$)

$$\frac{dN_i}{dt} = \tilde{R}_i + \tilde{G}_i + \tilde{W}_i + \tilde{T}_i$$

R = nucleation (from molecular growth model)

G = coagulation (increase the size and decrease density)

W = Sticking (increase the size and keep the density constant)

T = transport (mainly diffusion, thermophoresis in MW)

rth order moment :

$$M_r = \sum_{i=1}^{\infty} m_i^r \cdot N_i$$

0 order moment → total density

1st order moment → total mass and volume fraction

1/3rd moment → average diameter

2/3 rd moment → average surface ...

The moment approach

Try to derive governing equations for the moment of the distributions : $M_r = \sum_{i=1}^{\infty} m_i^r \cdot N_i$ $\mu_r = \frac{M_r}{M_0}$

These contain the most relevant information : numerical density (0th order), mass density (1th order), mean diameter (1/3th order) , specific surface (2/3th order), optical properties, etc.

$$\frac{dN_i}{dt} = \tilde{R}_i + \tilde{G}_i + \tilde{W}_i + \tilde{T}_i \quad \Longrightarrow \quad \frac{dM_r}{dt} = \frac{\sum_i dN_i m_i^r}{dt} = \sum_i (\tilde{R}_i + \tilde{G}_i + \tilde{W}_i + \tilde{T}_i) m_i^r \quad \Longrightarrow \quad \frac{dM_p}{dt} = R_p + G_p + W_p + T_p$$

* The major difficulty \rightarrow express R_p, G_p, W_p, T_p . These often depend on fractional moments

Exp: $G_0 = K_c M_0^2 \left[(1 + \mu_{-1/3} \mu_{1/3}) + \gamma (\mu_{-1/3} + \mu_{1/3} \mu_{-2/3}) \right]$ (For collisional regime)

How can we get these fractional moments from integer ones ?

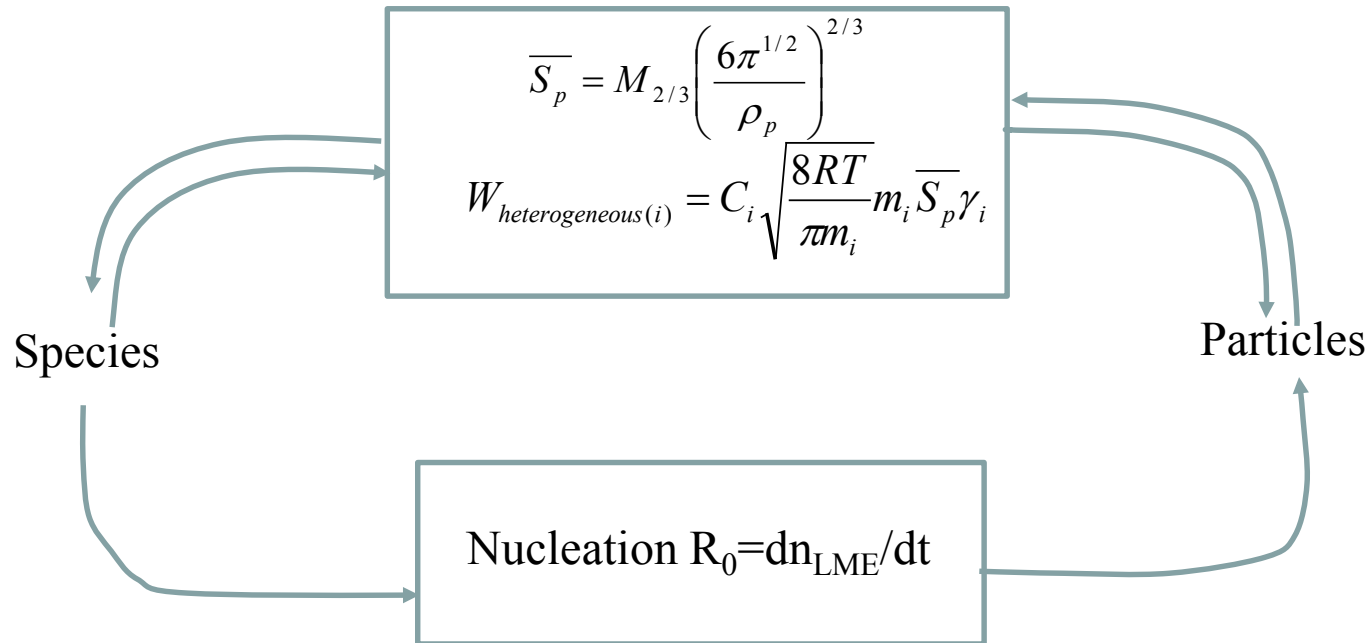
\rightarrow Use Lagrange Interpolation:

$$\log \mu_{q/p} = L_{q/p} (\log \mu_0, \log \mu_1, \dots, \log \mu_{r_{\max}})$$

Coupling between the soot and the plasma

Soot is almost neutral in these conditions : fairly high temperature (> 1500 K)
→ strong thermoionic emission for negatively charged species

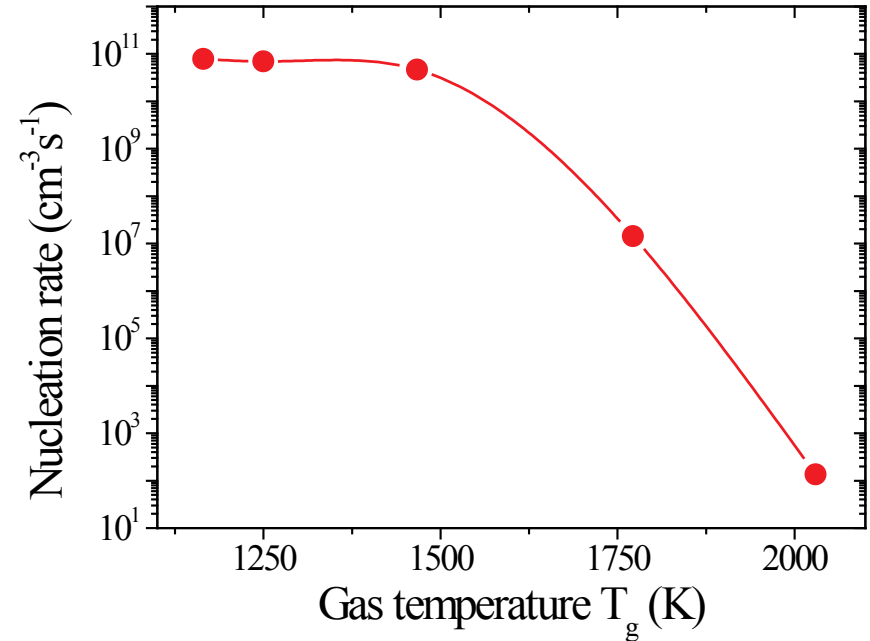
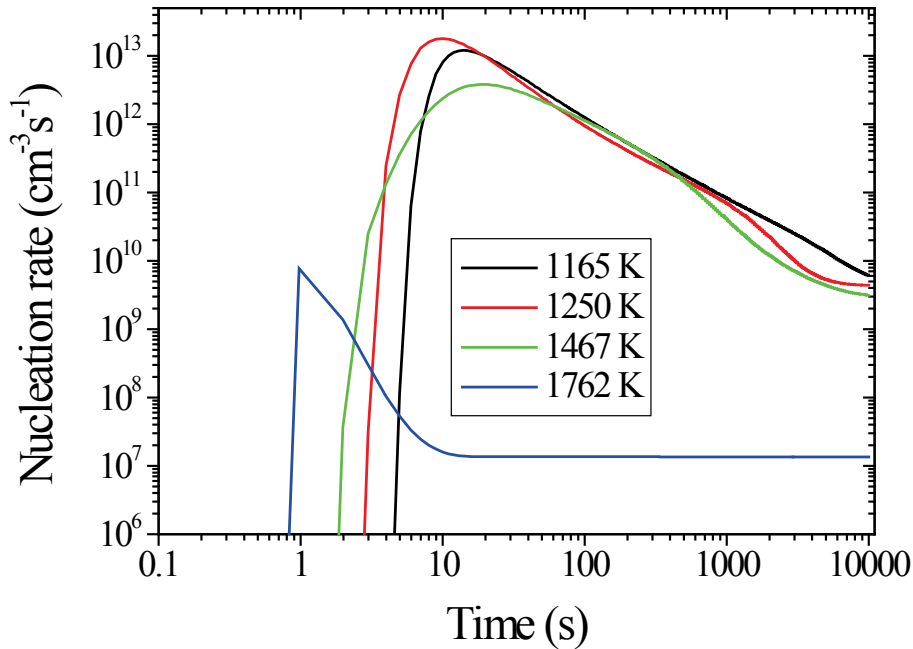
The coupling is thermochemical : energy balance (soot radiate) and species balance (species react on soot surface, molecular growth leads to soot)



Radical mechanisms

Models : A4-model (8)

✓ Nucleation of soot particles

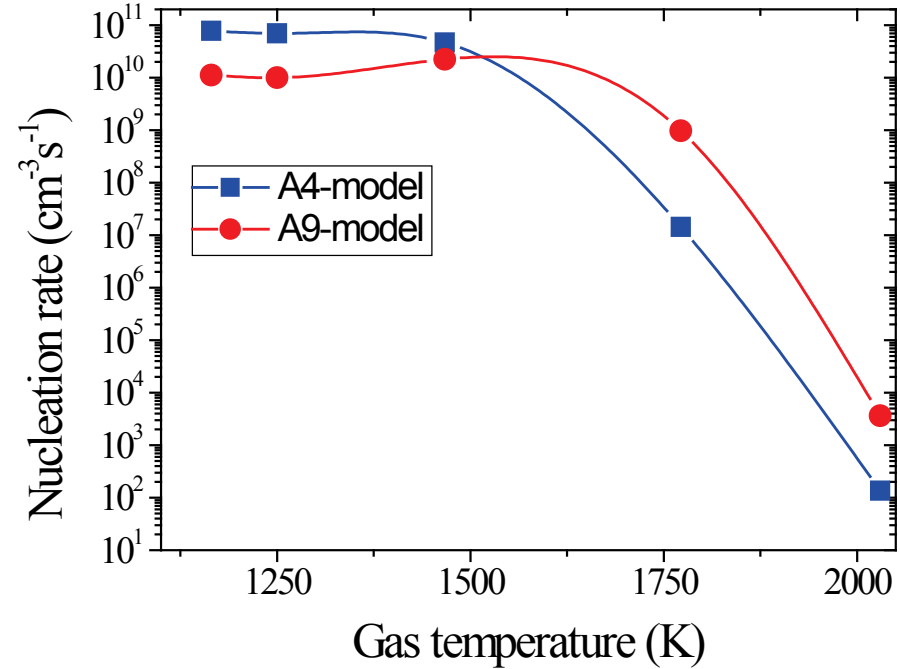
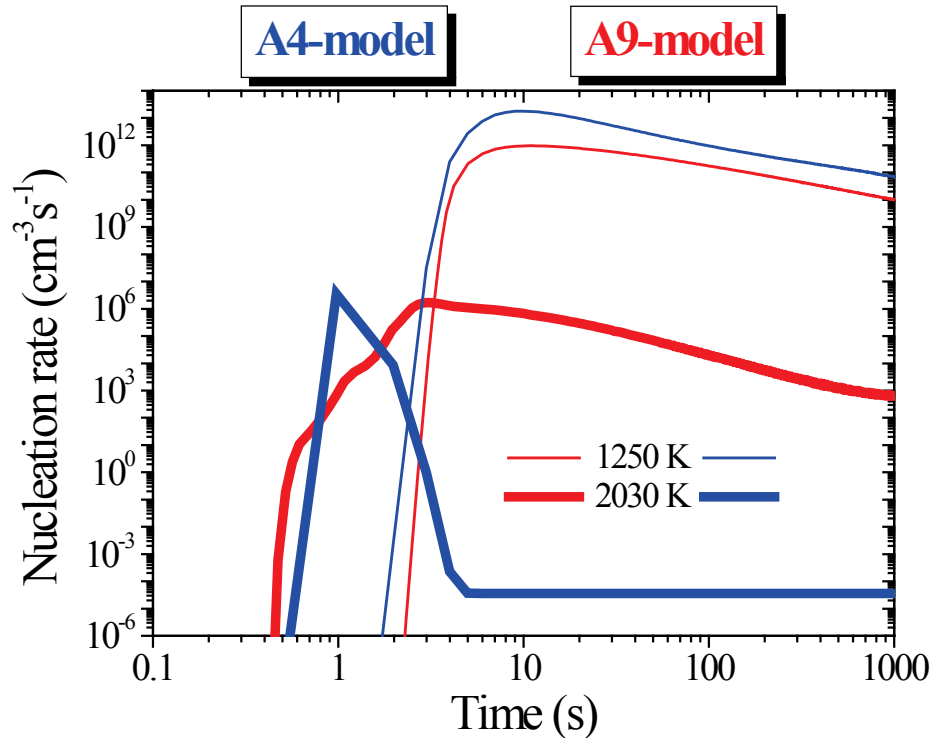


- ↪ Time-scale for soot formation $\approx 1-10$ s
- ↪ High nucleation rate below 1500 K
- ↪ Strong decrease for higher T_g

K. Hassouni, F. Mohasseb, F. Bénédic, G. Lombardi and A. Gicquel, PAC, [Vol. 78](#), [Issue 6](#), p. 1127

Radical mechanisms models: A9-model (13)

✓ Nucleation of soot particles



↪ Except at high temperature the trends are essentially the same

↪ A9 model yields a somewhat wider temperature domain for nucleation

K. Hassouni, F. Mohasseb, F. Bénédic, G. Lombardi and A. Gicquel, PAC, [Vol. 78, Issue 6](#), p. 1127

Self consistent modeling of chemistry and aerosol dynamic

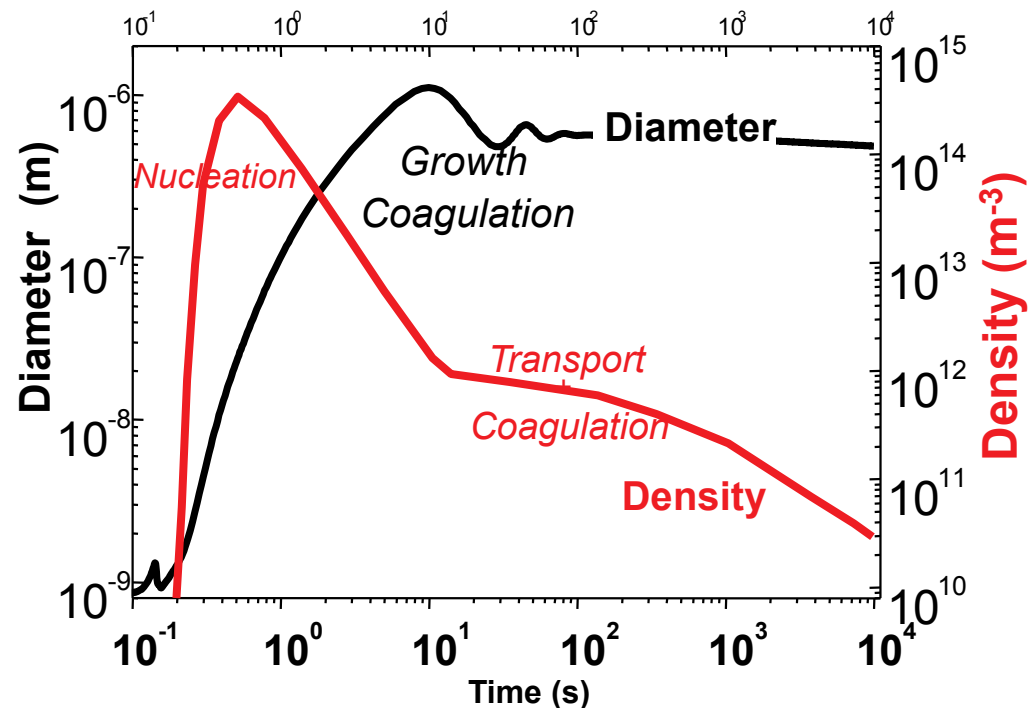
Feed-back of soot particles on the plasma chemistry takes place through heterogeneous condensation reactions which depends on the 2/3 order moment (soot surface per unit volume).

$\text{CH}_4/\text{H}_2/\text{Ar}$ (1/2/97 %),

200 mbar

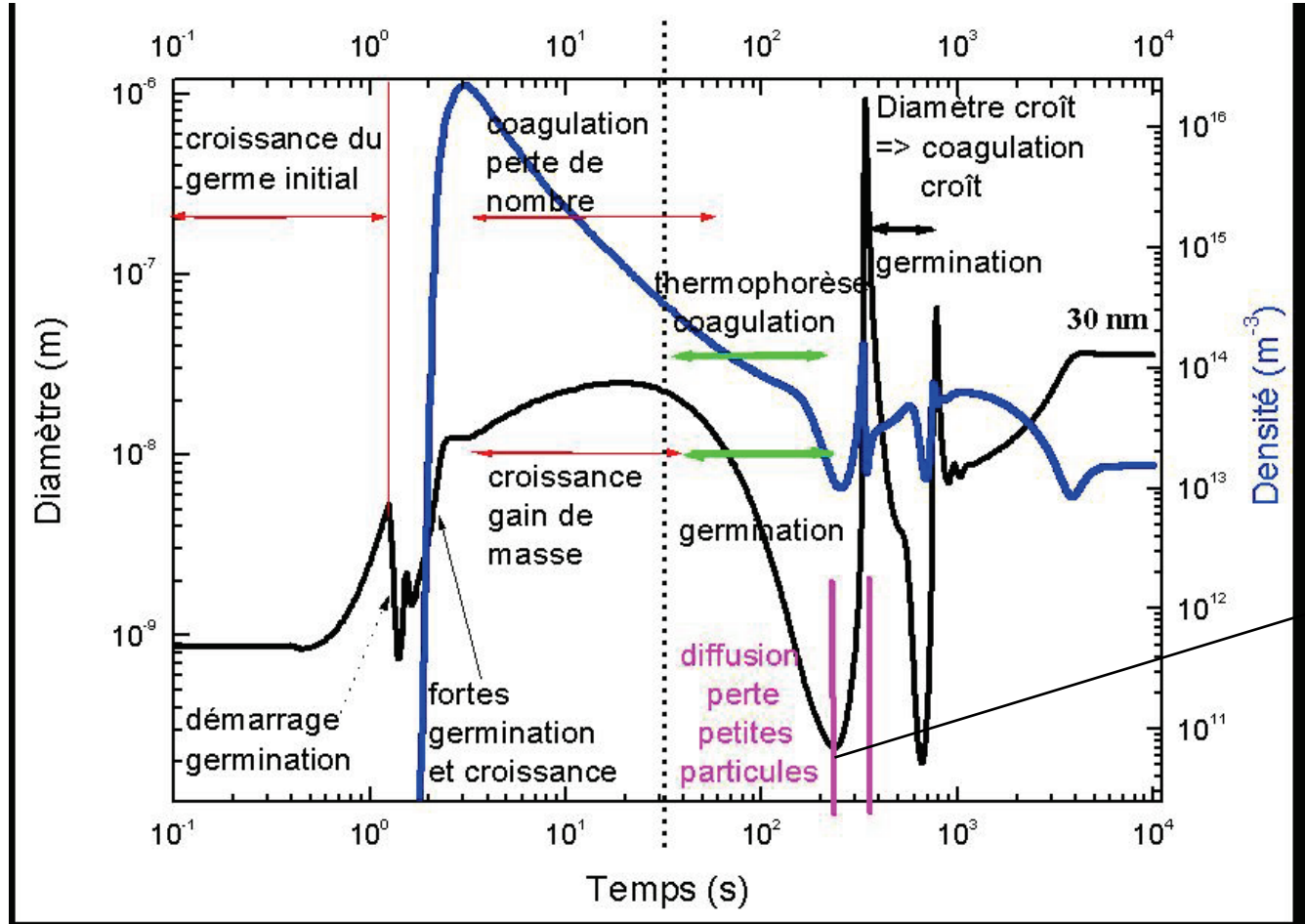
$T_g = 1450 \text{ }^\circ\text{C}$

condensation coefficient on soot = 10^{-3}



K. Hassouni, F. Mohasseb, F. Bénédic, G. Lombardi and A. Gicquel [Vol. 78, Issue 6](#), p. 1127

Self consistent modeling of chemistry and aerosol dynamic



Significant nucleation (10^7 cm^{-3}) in the cold region of the plasma
 Up to $H/C = 16$!!!! \rightarrow implication on film growth ????

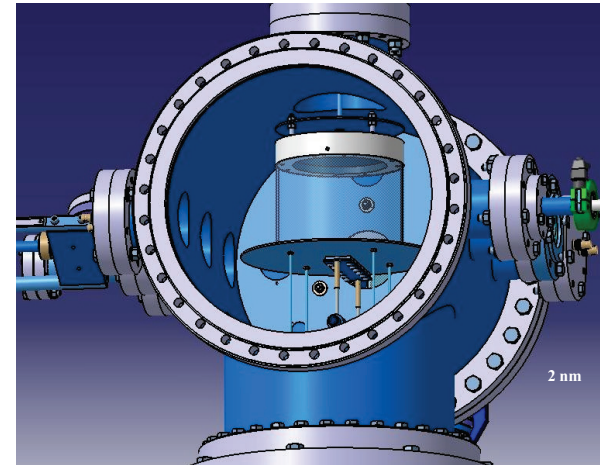
Second example : graphite cathode dusty argon DC discharge

Argon DC Discharge - graphite Cathode

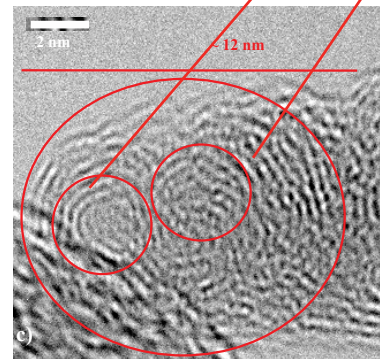
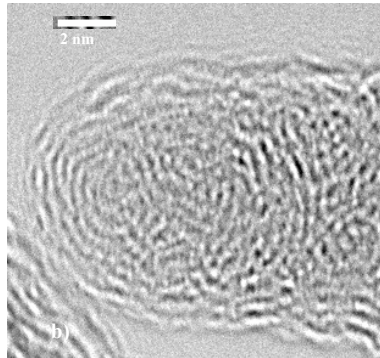
C. Arnas PIIM

Conditions

- A **14 cm** gap
- **voltage $V_d \sim -600$ V**
- **Current = 80 mA**
- **Pressure = 0.6 mbar**
- **Discharge Duration 5 mn**
- **Volume ~ 1 L**



TEM Images of a 12 nm particle produced after a 60 s plasma discharge



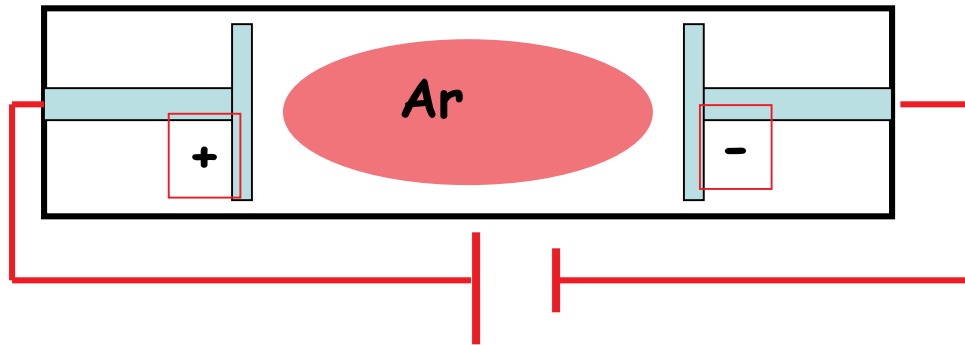
2 nucleides of 2-3 nm

- Quasi spherical Particles
- Growth by **coagulation and molecular sticking**

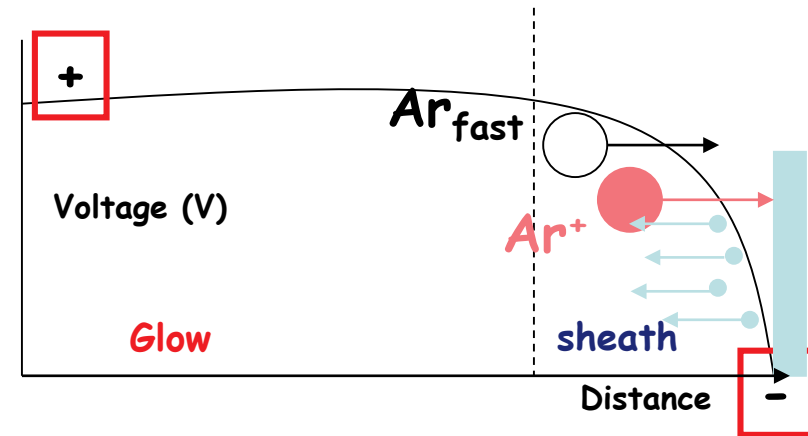
$T_{\text{growth}} \sim 100 \cdot T_{\text{diffusion}}$ **electrostatic trapping of charged species**

Understand this particle formation : Model of nucleation, growth and transport of dust in Ar DC discharges

PIIM device



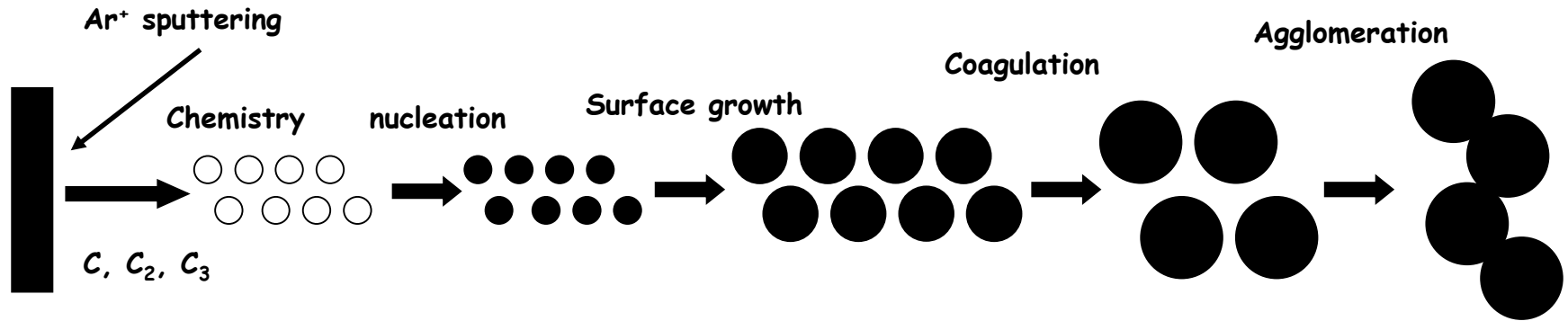
Voltage: - 600 V
Inter-electrode distance: 14 cm
Electrode diameter: 5 cm
Current: 8×10^{-2} A



Dusts are produced by the sputtering of the graphite cathode:

- Argon ions accelerated in the sheath
- Fast neutrals resulting from charge transfer

Dust formation : speculated mechanism



- ✓ Estimation of discharge main characteristics: *flux and ion energy distribution or ion average energy on the cathode*
- ✓ Extraction of C_1 , C_2 et C_3
- ✓ Formation of $C_{n=1, n_1}$ clusters, where n_1 is arbitrary chosen ($n_1=30$ or 60)
- ✓ Nucleation of carbon dusts from clusters: *Assumption of 'Largest Molecular Edifice'*
- ✓ Growth, transport and wall losses of dusts
- ✓ Dust charging
- ✓ Size distribution of dusts

Molecular growth modelling of carbon clusters and dusts

Molecular growth

$$\frac{\partial n_{i,z}}{\partial t} = -\vec{\nabla} \left(\underbrace{-D_i \vec{\nabla} n_i}_{\text{Diffusion}} + \underbrace{\mu_{i,z} n z \vec{E}}_{\text{Mobility}} \right) + \boxed{W_i}$$

Production rate of the C_i cluster

clusters

Nucleation

$$\frac{\partial n_{n_1,z}}{\partial t} = W_{n_1}(n_1) = N$$

$n_{i,z}$ = density of the cluster C_i of charge z

Dust Transport

$$\frac{\partial n}{\partial t} = -\vec{\nabla} \left(-D \vec{\nabla} n + \mu \cdot n \cdot z \cdot \vec{E} \right) + N - C$$

N = nucleation
 C = coagulation
 A = condensation

⇒ Determination of the average diameter d_p

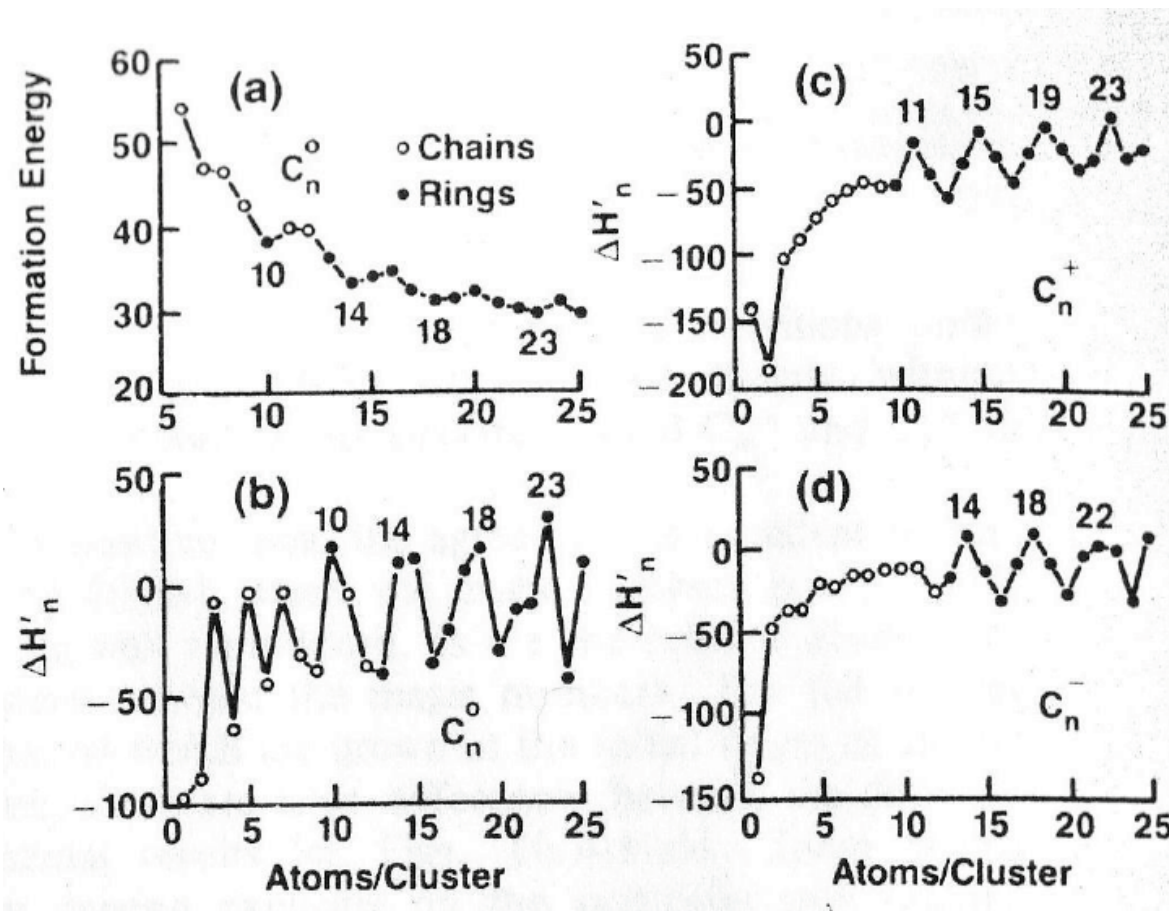
$$\frac{\partial \rho}{\partial t} = -\vec{\nabla} \left(\left(-D \vec{\nabla} n + \mu \cdot n \cdot z \cdot \vec{E} \right) \overline{M} \right) + N + A$$

Carbon cluster growth reactions**

Bernholc & Schweigert models (classical models) (**):

- Growth = one single process ($C_n + C_x \rightarrow C_{n+x}$), but take into account the stability of the C_n clusters
- First version of the model took into account neutral clusters
- Molecular growth of clusters
 - Rates computed according to formation enthalpies
 - Clusters have configurational isomers (chains, rings, multi-cycles) distinguished by cyclization entropy (20 kcal/mol/cycle)
 - Extrapolation for unknown values according to cluster periodicities

Formation enthalpies & nombres magiques



$$k_{ij} = \alpha R_{ij}^3 e^{-\gamma \frac{(\Delta G'_i + \Delta G'_j)}{kT}} \quad \Delta G'_i = n(\Delta G_{i+1} - \Delta G_i) = n(\Delta H_{i+1} - \Delta H_i) - nT(\Delta S_{i+1} - \Delta S_i)$$

Molecular growth modelling of neutral carbon clusters and dusts

→ Low pressure discharge : $p=10-100$ Pa

→ Diffusion characteristic time = 1-10 ms very short as compared to the growth chemistry → no possibility for growth of neutral

→ Need for species with higher residence time :

Negative clusters

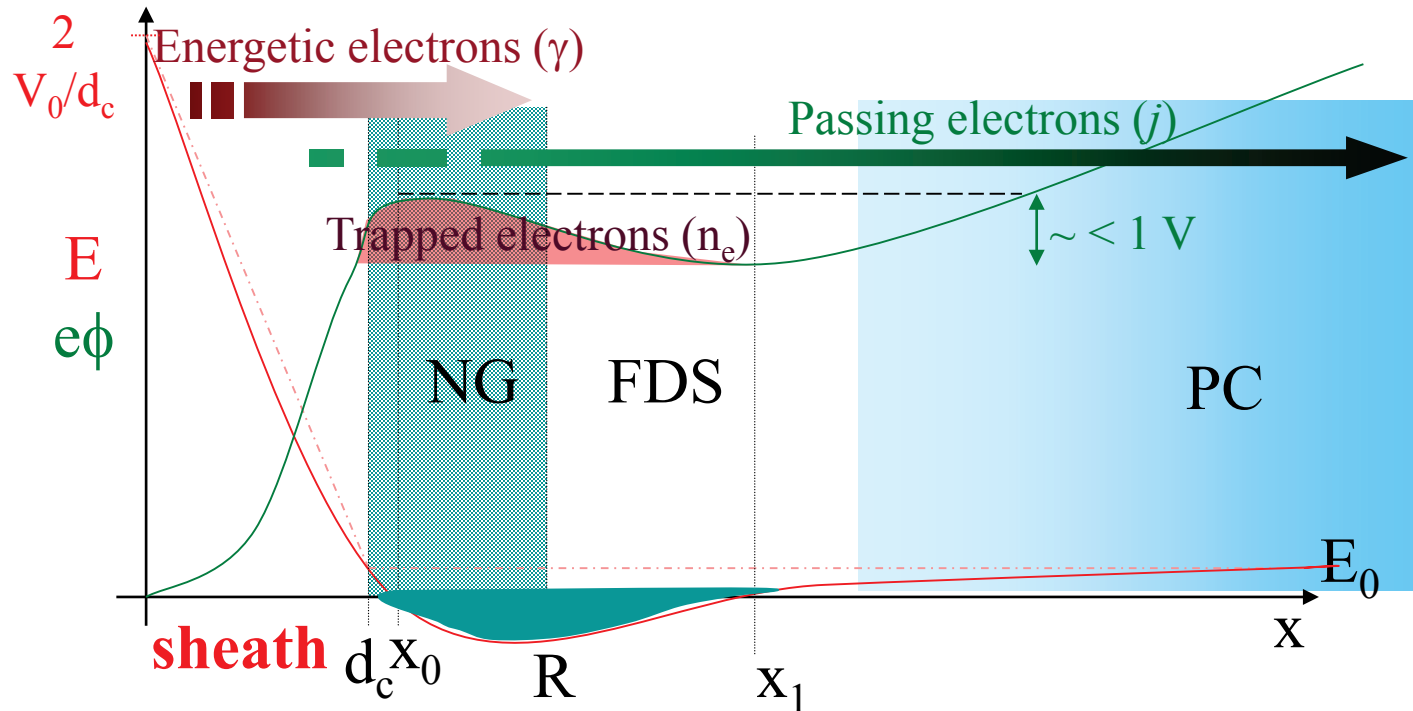
And

Trapping electric field configuration

→ Back to some basic DC discharge physics

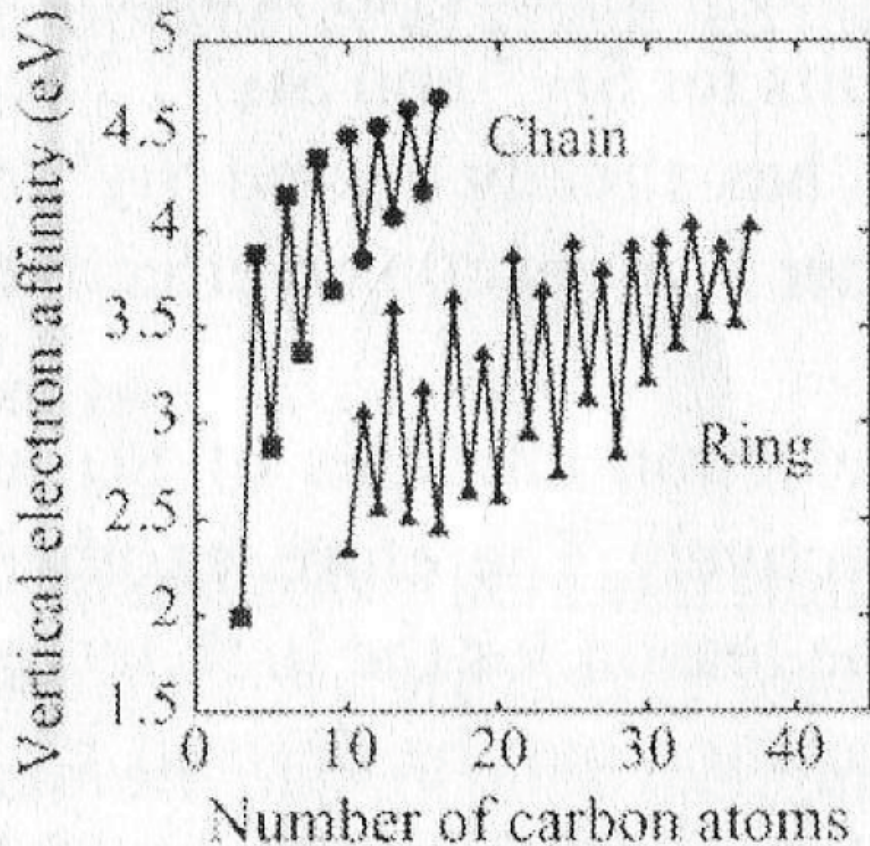
Electric field reversal and molecular growth of negative clusters

- Charging of dust particles **only effective if electric field is confining!**
- Where is the confining electric field? → Kolobov & Tsendin, Phys. Rev. A **46** 7837, Boeuf & Pitchford, J. Phys. D, (1994)
 - **Self-consistent electric field reversal: confinement**
 - Three electron populations: energetic, passing, trapped



NG: Negative glow / FDS: Faraday Dark Space / PC: Positive Column

Negative carbon cluster growth reactions



From Y. Achiba et al., *J. Elect. Spect. Related Phen.* 142, 231 (2005)

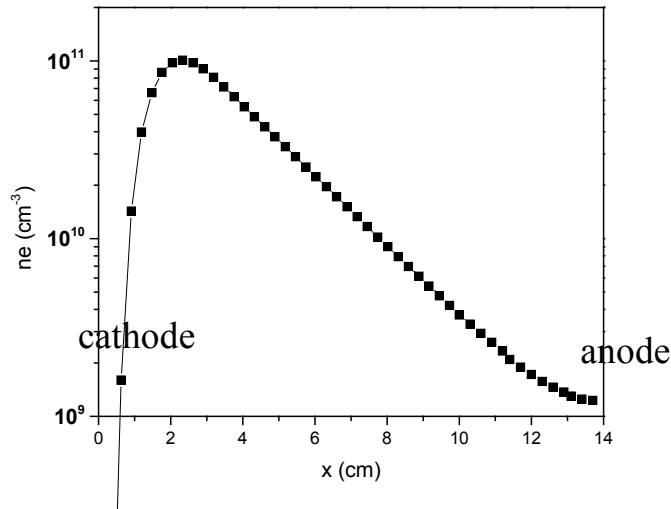
- Attachment $C_n + e^- \rightarrow C_n^-$
 - Rates computed according to electronic affinities
- Charge exchange $C_n^- + C_x \rightarrow C_n + C_x^-$
 - Electronic affinities

$$T_{i \rightarrow j} = \alpha R_{ij}^3 e^{-\xi - \frac{\Delta A_i + \Delta H_j}{kT}}$$

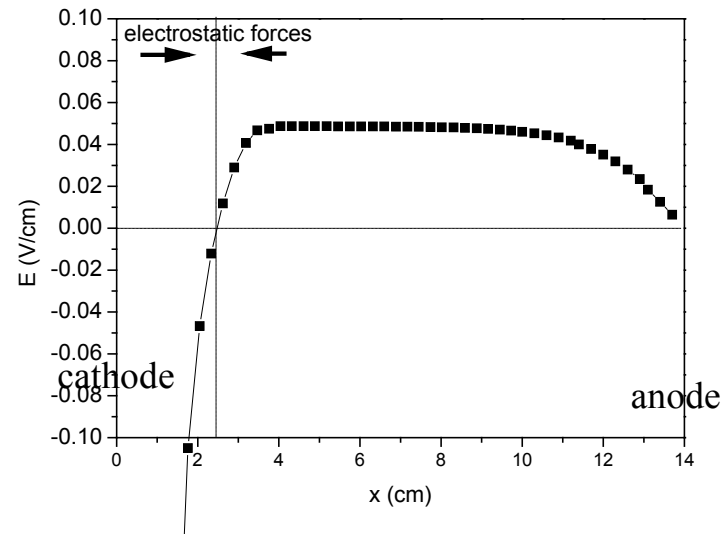
- Dust agglomeration (sticking)
- Detachment $C_n^- + e^- \rightarrow C_n + 2e^-$

Plasma Characteristic

Electron Density



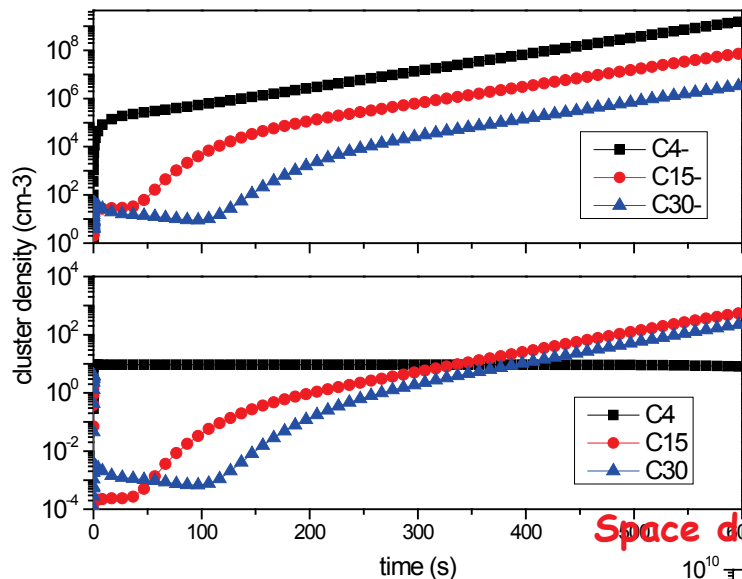
Electric Field



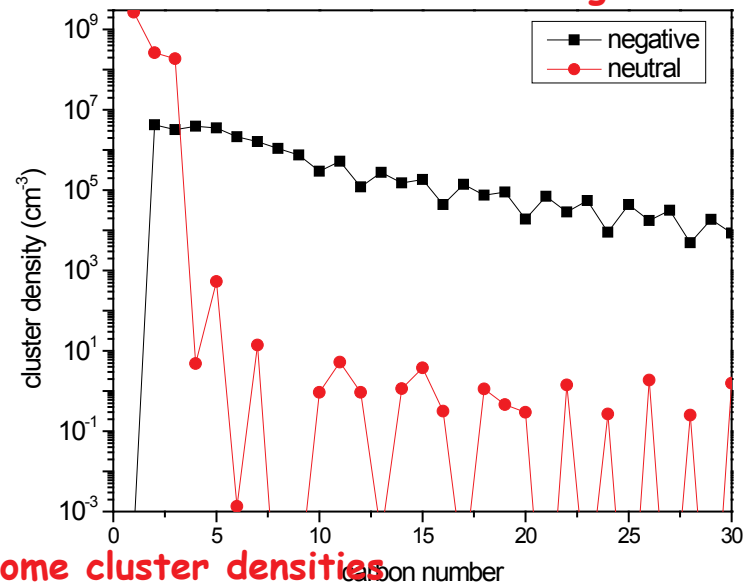
- Electron density in **good agreement with experimental results**
- High density for 1-4 cm from the cathode - strong decrease in FDS
- Reversal at 2 cm from the cathode.
- **Electrostatic trapping** of negative species at this position

Cluster population : time, space and size distributions

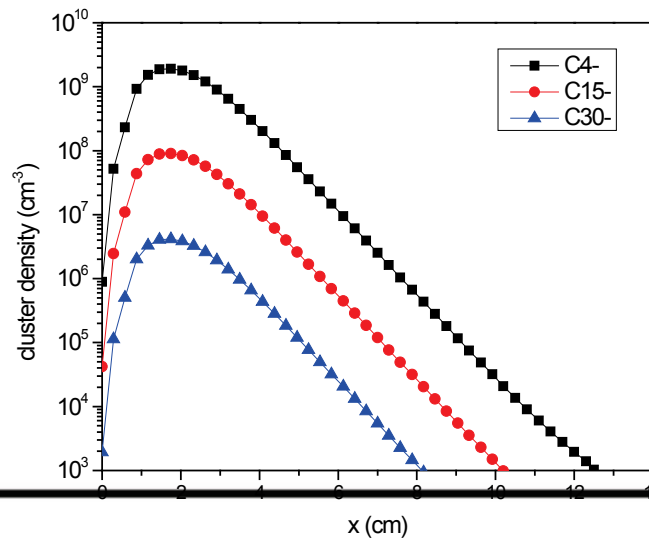
Time-evolution of some cluster densities



Size distributions of neutral and negative cluster

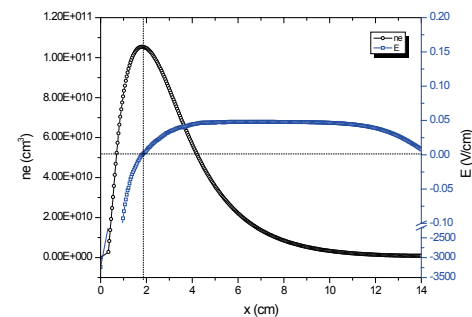
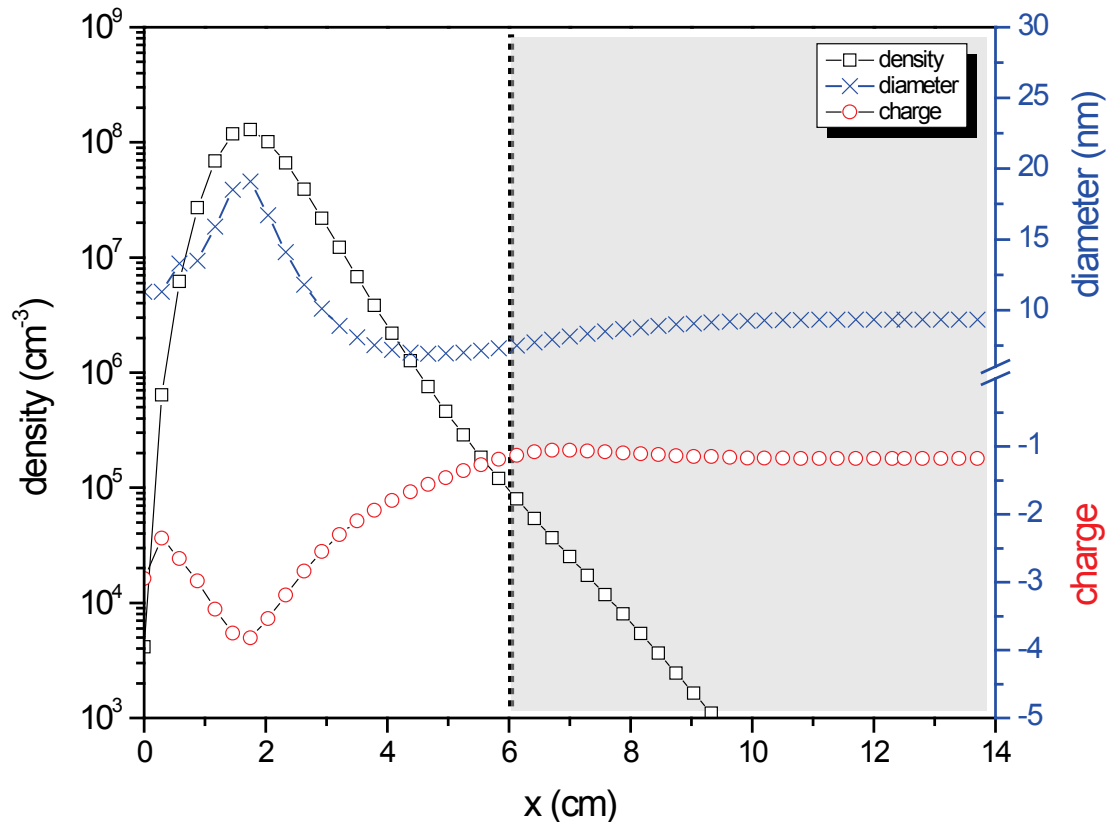


Space distribution of some cluster densities



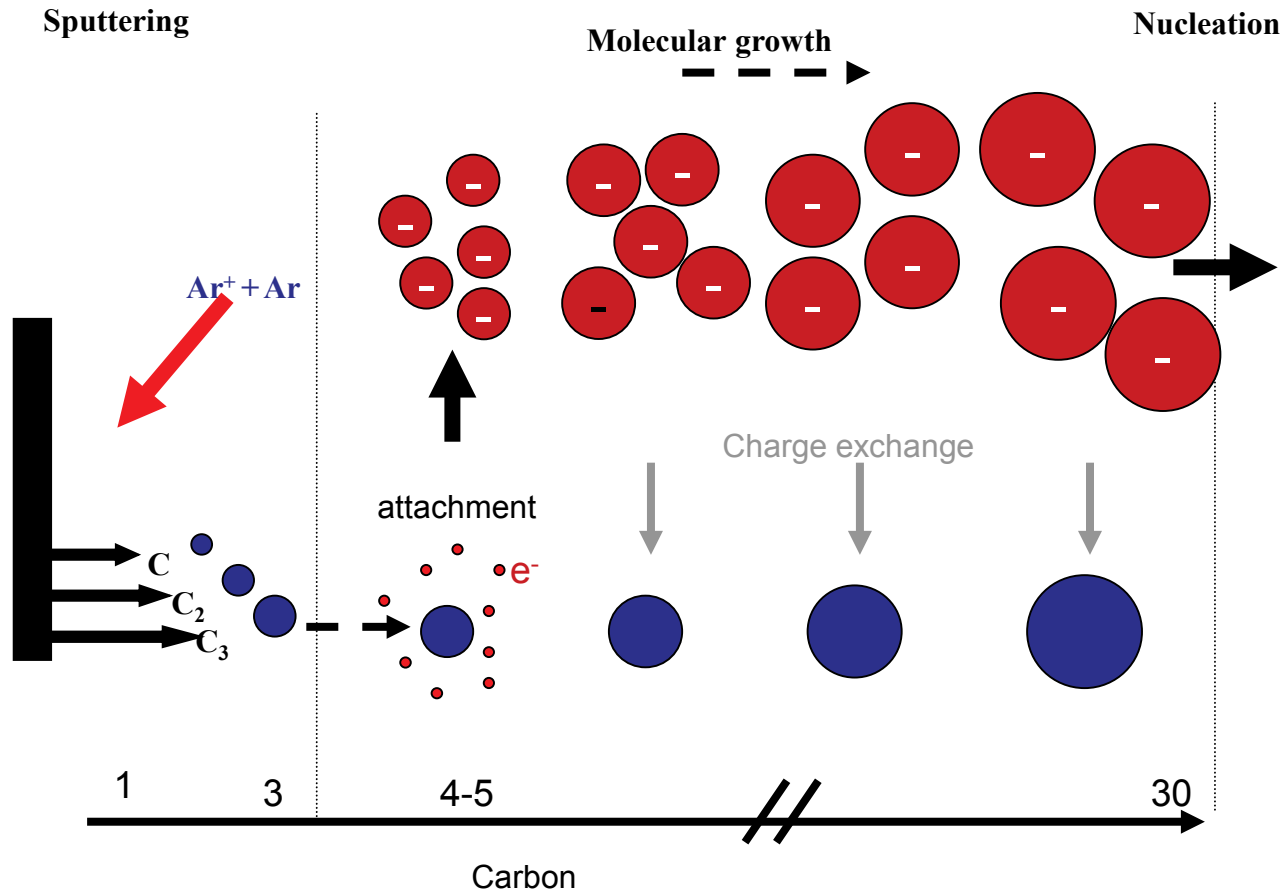
Space distributions of dust density, average size and average charge

dust density, average charge, and average size after 600 s discharge



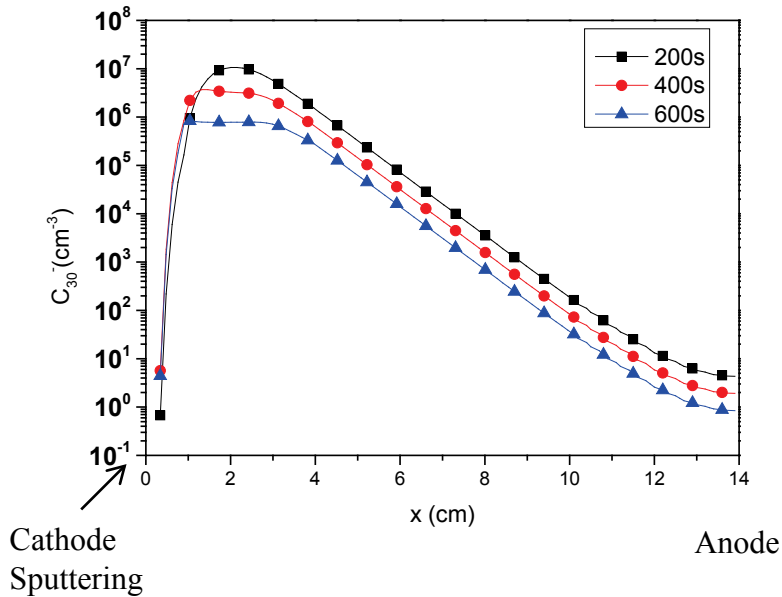
- Particle cloud also localized at the field reversal position
- Particle diameter is around 20 nm in the cloud
- Maximum average charge : -4 \rightarrow close to OML equilibrium

Inferred cluster growth mechanism

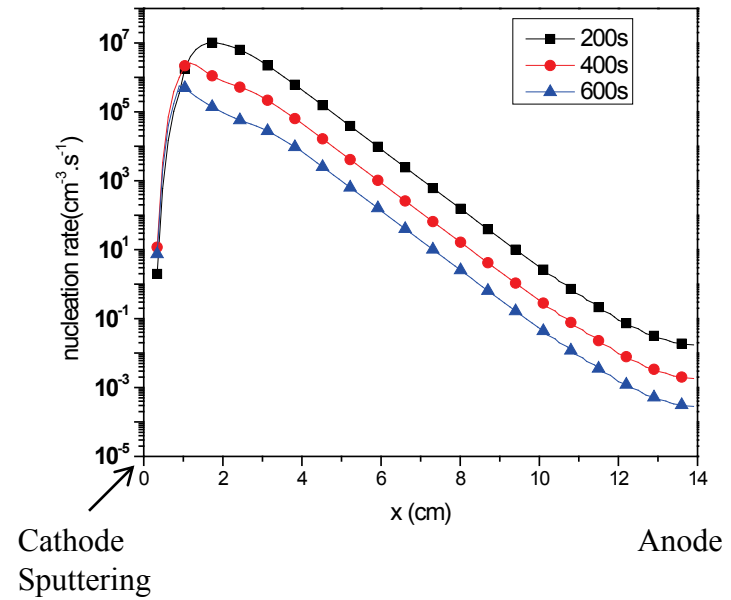


Nucleation

Largest negative cluster density

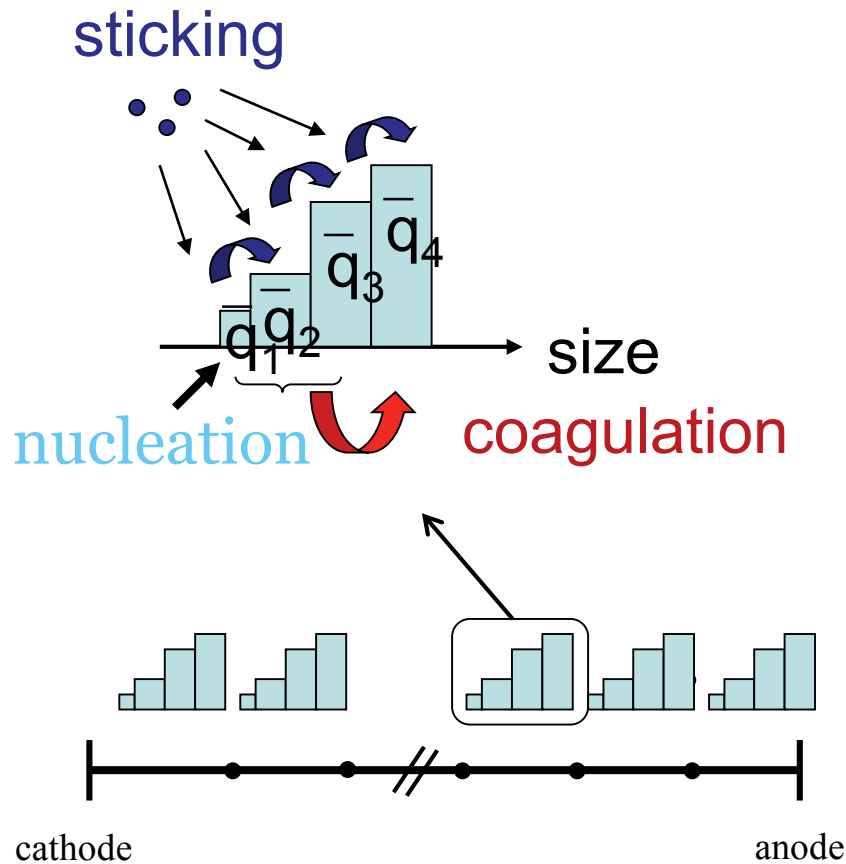


Nucleation rate



- Nucleation due to growth of C_{30}^-
- Particle nucleation remains during all discharge duration
- Decrease of nucleation rate due to consumption of clusters sticking on existent particles

Aerosol Model : Particle Volume



- Nucleation
- transport
- Growth by sticking
- Growth by coagulation

Volume balance

$$\frac{\partial Q_l(t)}{\partial t} = \frac{\partial Q_l(t)}{\partial t}_{coag} + \frac{\partial Q_l(t)}{\partial t}_{sticking} + S_{nucleation} - \nabla F_l$$

Gelbard *J. of Colloid and Int Sci* **76**, 1980
 Warren *Aerosol Sci and Tech*, **4** 1985

Aerosol Model : Particle Charge

$$k_{coag}(q, q') = k_{coag}(0,0) \cdot w(q, q')$$

-> need for charge distribution for each section in each point

Solution adopted

Charge balance : **averaged** particle charge for each section

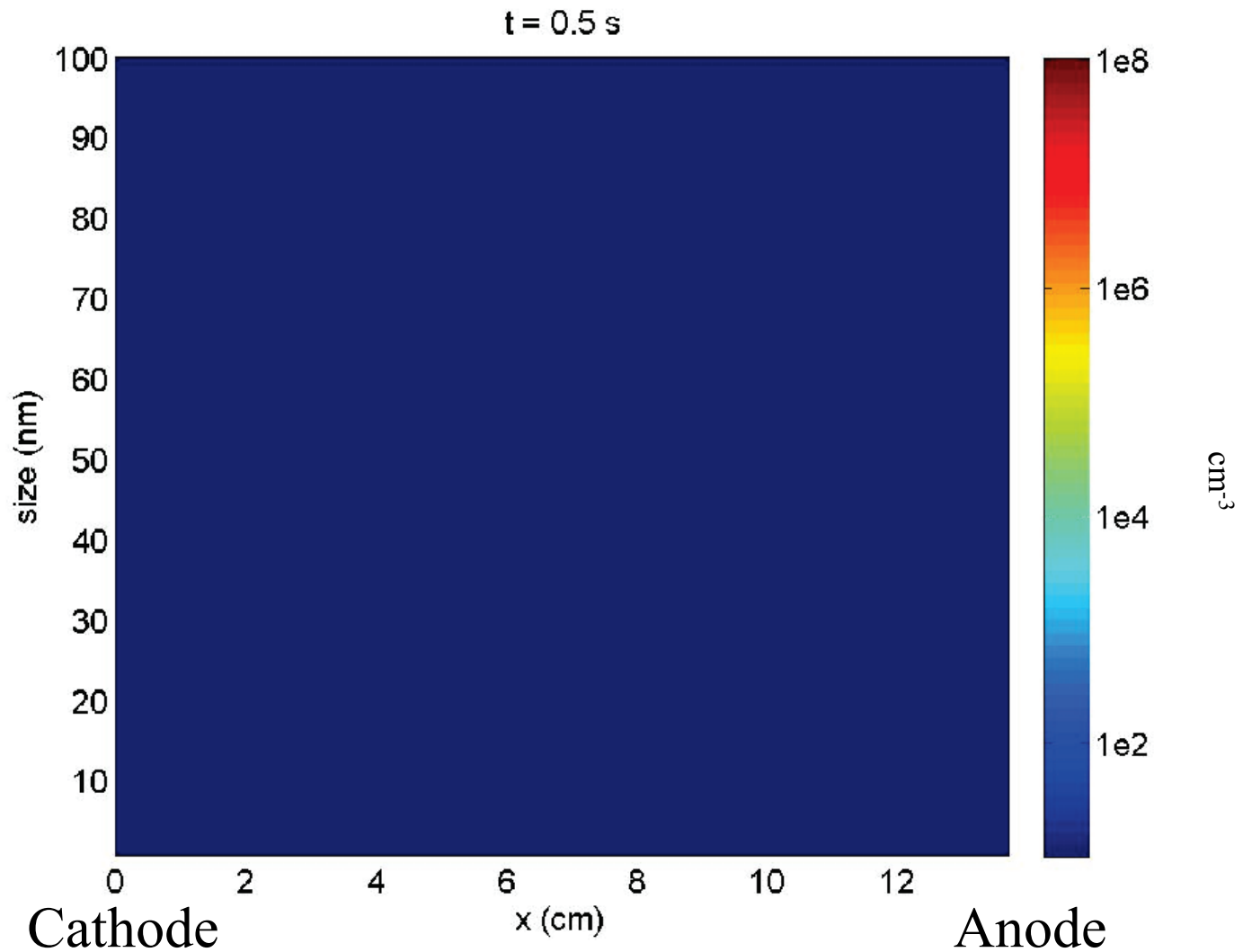
$$\frac{\partial q_l}{\partial t} = -\frac{\vec{\nabla}(q_l \vec{F}_l)}{Q_l} + (I_{e-slow} + I_{e-fast} + I_i) S_l + S^q_{nuc} + S^q_{coag} + S^q_{sticking}$$

Fluctuation \Leftrightarrow Poisson's charge distribution : $\Psi(q, \bar{q})$

$$\psi(q, \bar{q}) = \frac{1}{\sigma \sqrt{2\pi}} \exp\left[-\frac{(q - \bar{q})^2}{2\sigma^2}\right] \quad \sigma = f\left(\frac{T_e}{T}, \bar{q}, d_p\right)$$

T. Matsoukas, M. Russell, 1995 *Journal of Applied Physics* **77**, p. 4285

Aerosol Dynamics Results



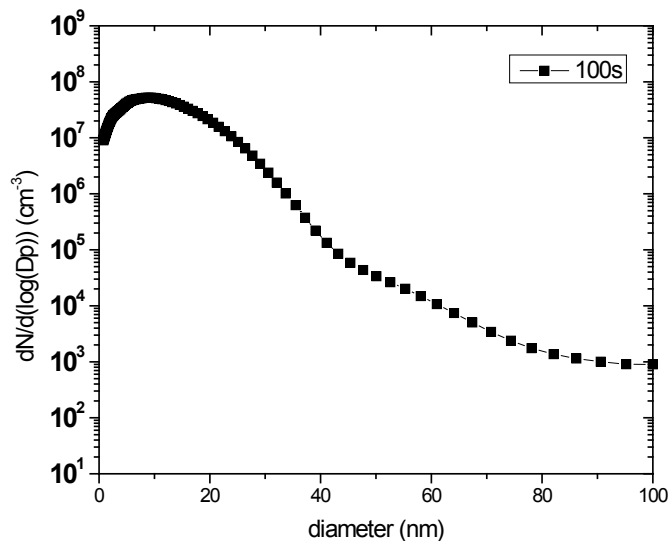
Aerosol Dynamics Results

Particle growth mechanism at 100 s

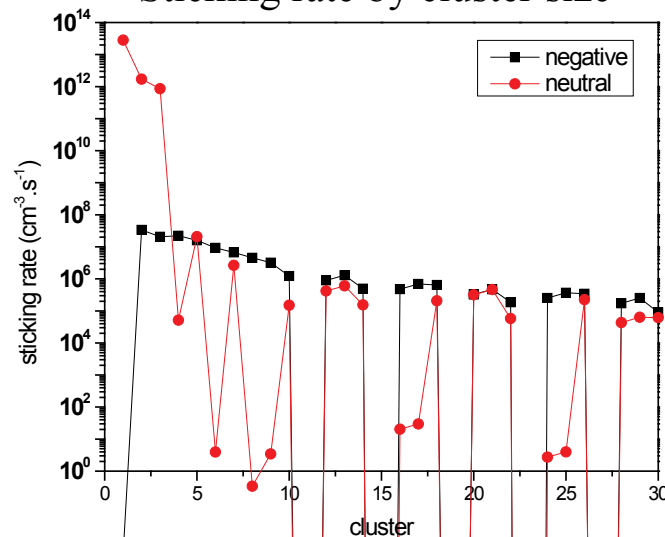
$x = 2 \text{ cm}$

Size distribution

Particle Density



Sticking rate by cluster size



Growth due mainly to **molecular sticking**

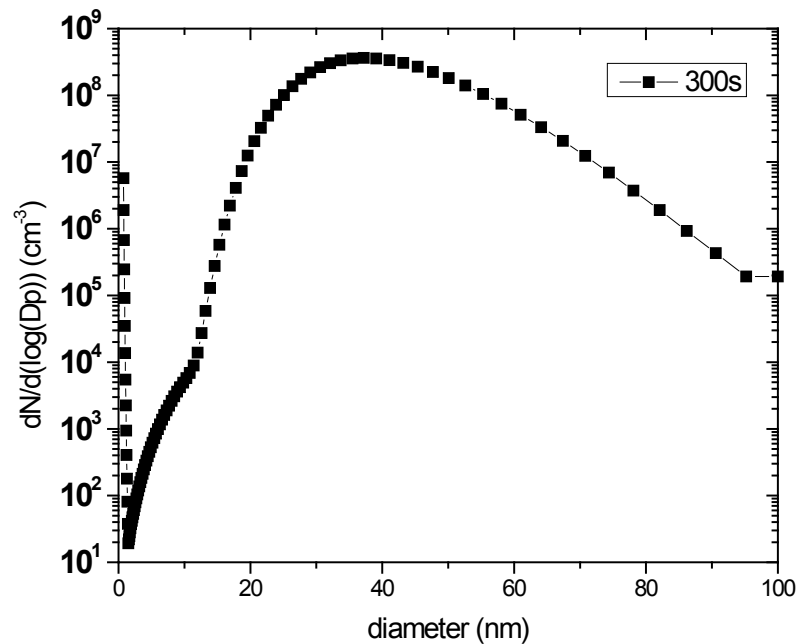
- C, C₂, C₃ from sputtering

Aerosol Dynamics Results

size distribution for long duration

$x = 2 \text{ cm}$

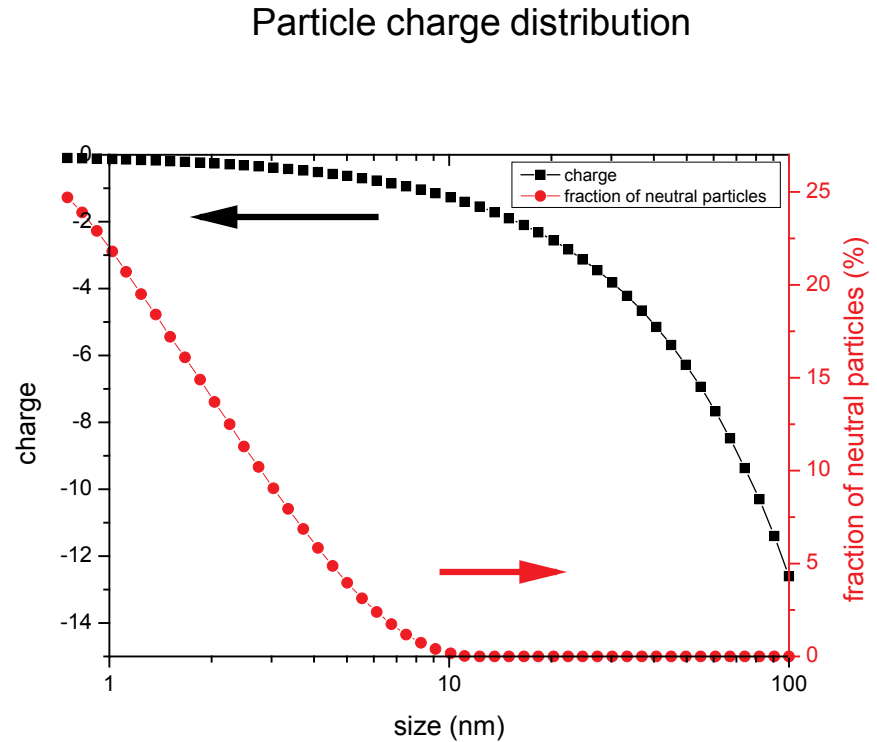
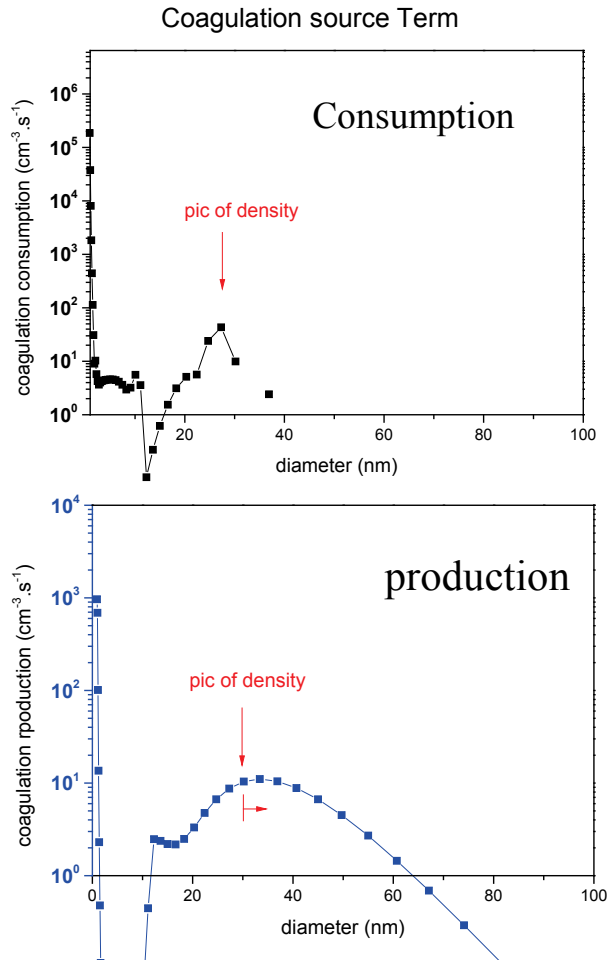
Particle Density



Two-population distribution with a strong depletion between 2 and 10 nm

Aerosol Dynamics Results

Coagulation kinetics for long discharge duration



Coagulation = 1 neutral particle of 1-2 nm + 1 negative particle

Comparison with experimental Results

Density : Particle density 10^8 cm^{-3} close to measurements

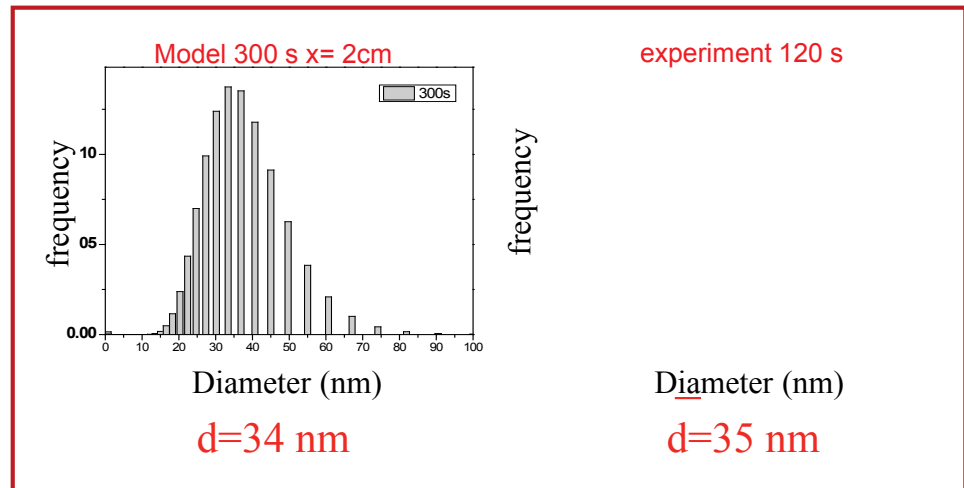
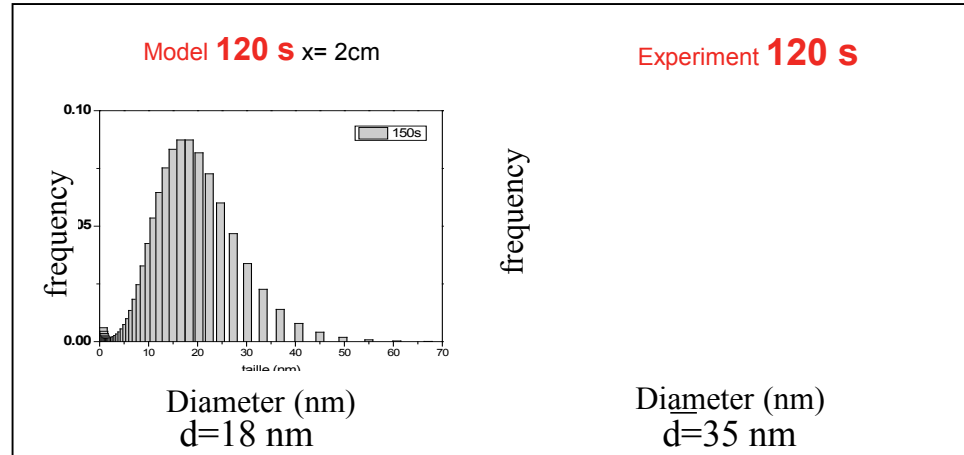
Size distribution :

Good agreement at 300 s

Delay may be due to time variation of the sputtering yield

$$Y=10^{-2}$$

$$\Gamma=6.10^{15} \text{ cm}^{-2}.\text{s}^{-1}$$



Conclusion

- Plasma poudreux ou dusty plasmas : thématique de +50 ans mais **il reste beaucoup à faire**
 - Physique des plasmas : instabilités, transitions de phases, distributions de charge et de taille
 - Physique atomique et moléculaire : croissance moléculaire
 - Physique de la matière condensée (agrégats) : transition de phase (agrégats), nucléation,
 - Matériaux : structure, propriétés, manipulations, etc....